Synthesis of Stereochemically and Skeletally Diverse Fused Ring Systems from Functionalized C-Glycosides

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Supporting Information

ABSTRACT: A diversity-oriented synthesis (DOS) strategy was developed for the synthesis of stereochemically diverse fused-ring systems containing a pyran moiety. Each scaffold contains an amine and methyl ester for further diversification via amine capping and amide coupling. Scaffold diversity was evaluated in comparison to previously prepared scaffolds by a shape-based principal moments of inertia (PMI) analysis.



INTRODUCTION

As part of ongoing efforts to produce a stereochemically and skeletally diverse collection of small molecules, we sought to develop methods for the synthesis of a set of pyran-containing fused ring systems.¹ Pyrans are common subunits of natural products and biologically relevant small molecules.² To access pyran-containing fused ring systems, we envisioned utilizing a 2,3-unsaturated *C*-glycoside scaffold (1 and 2, Figure 1) previously reported by our group.³ Having access to all eight stereoisomers of *C*-glycoside 1 and the corresponding allylic amine 2, we aimed to develop synthetic pathways that would yield fused bi- and tricyclic ring systems. This paper descibes the synthesis of tricyclic compounds 3 and 4 via radical



Figure 1. Synthesis of fused bi- and tricyclic ring systems from a C-glycoside template.

cyclization and nucleophilic aromatic substitution (S_NAr) reactions, and bicyclic compounds 5 and 6 through intramolecular Mitsunobu and epoxide ring-opening reactions. All skeletons resulting from these pathways retain functional handles that can be utilized for solid-phase library synthesis and future analogue development.

RESULTS AND DISCUSSION

The benzofuran motif is present in a wide range of natural products.⁴ We aimed to access a [6,5,6] benzofuran scaffold (3, Scheme 1) starting from *C*-glycoside 1 via a *S*-*exo-trig* radical cyclization.⁵ This type of radical cyclization has been successfully employed in the construction of current drugs and numerous natural products including pregabalin⁶ and morphine.⁷ We anticipated that the radical cyclization step would occur by a regio- and stereoselective mode of addition onto the alkene, providing a *cis* relationship between C-4 and the newly formed stereogenic center at C-3.

The synthesis of benzofuran scaffold 3 began with an intermolecular S_NAr reaction between C-glycoside 1 and commercially available 2-bromo-1-fluoro-4-nitrobenzene 7 (Scheme 1). This reaction proceeded in the presence of sodium hydride in DMF with varying degrees of success (52–78% yield) across the diastereomers to afford **8a–d**. Selective reduction of the aryl nitro group using Zn metal⁸ afforded the desired aniline **9a–d** in good yield. Initial attempts to effect the

Received: January 15, 2013 Published: May 21, 2013 Scheme 1. Benzofuran Formation via a 5-exo-trig Cyclization



Scheme 2. Tricyclic Lactam Formation via Intramolecular S_NAr



S-exo-trig radical cyclization of **9a** by treatment with excess amounts of *n*-Bu₃SnH and catalytic AIBN in refluxing benzene were successful, affording the desired benzofuran **10a** in 53% yield. Concerns about toxicity and contamination by organo-tin reagents led us to explore the possibility of utilizing a catalytic amount of tin for the radical cyclization.⁹ Using catalytic amounts of *n*-Bu₃SnCl and AIBN in the presence of NaBH₃CN in *i*-PrOH¹⁰ resulted in the formation of the cyclized product with similar efficiency as when using excess *n*-Bu₃SnH. Notably, we were able to perform this reaction on multigram scale for all stereoisomers yielding >20 g of each product. Finally, removal of the TBDPS group using HF·pyridine followed by Fmoc protection of the aniline yielded the desired benzofuran scaffolds **3a-d** in high yield.¹¹

The intramolecular S_NAr reaction has been widely used in the context of diversity-oriented synthesis (DOS)¹² and small

molecule synthesis in general.¹³ We envisioned employing a S_NAr cyclization to produce a [6,8,6] tricyclic scaffold containing an 8-membered lactam starting from allylic amine 2. Thus, amine 2 was first acylated with 2-fluoro-5-nitrobenzoyl chloride 11 to afford amide 12 (Scheme 2). Initially we attempted the S_NAr cyclization of 12 with a "one-pot" TBDPS deprotection/cyclization sequence using either TBAF or CsF; however, only dimerization and decomposition was observed. We hypothesized that the success of the intramolecular cyclization may be affected by the conformation of the amide bond. On the basis of observations by Smith and co-workers,¹⁴ we decided to investigate the impact of an N-alkylated amide bond on intramolecular ring cyclization. Thus, amides 12a-d were treated with methyl iodide in the presence of sodium hydride in DMF to afford N-methyl amide 13a-d. Subsequent conversion of the alkylated amides to the cyclized products was







successful; however, the S_NAr reaction was found to have moderate stereochemical dependency. Upon treatment with cesium fluoride in DMF at 40 °C, TBDPS ethers 13c,d underwent a smooth deprotection/cyclization sequence to produce lactams 14c,d. Meanwhile, amides 13a,b required a two-step sequence involving TBDPS removal with HF·pyridine followed by treatment with CsF to promote the S_NAr -mediated ring closure.^{1a} Finally, hydrogenation of the cyclized products 14a-d¹⁵ reduced both the double bond and aryl nitro group, which afforded the desired tricyclic scaffolds 4a-d.

We next investigated the possibility of azetidine ring formation 1e,¹⁶ to yield the [6,4] ring system 5 through an intramolecular Mitsunobu reaction. Starting from amines 2a,b, the Mitsunobu precursors 16a,b were obtained in three steps including hydrogenation, *N*-nosylation and TBDPS deprotection (Scheme 3). This material was then treated with PPh₃ and DIAD leading to the formation of the desired bicyclic azetidine 5a,b in high yield. The product was easily isolated from the Mitsunobu byproducts, and the reaction could be carried out on multigram scale.

Finally, a number of interesting oxazapane and/or oxazacane ring systems were envisioned to be readily accessed through the use of chiral intermediate **15** (Scheme 4). We chose to explore the use of an epoxide-opening/ring-closing reaction, which would allow for the formation of a single diastereomeric product upon cyclization. A number of examples utilizing chiral epoxides as synthons for the assembly of complex small molecules, including both natural products¹⁷ and library scaffolds,¹⁸ have been well documented. Execution of this approach first required the incorporation of an epoxide into the *C*-glycoside template.

Initially, alkylation of sulfonamide 15a-d with epichlorohydrin proved difficult when using the all *syn* stereoisomer, presumably due to steric hindrance. Ultimately, this was overcome using the (R)- or (S)-glycidol triflates $(17)^{19}$ (Scheme 4). Liberation of the primary alcohol by TBDPS deprotection gave compound 19, the precursor to the epoxideopening/ring-closing reaction. Previous reports of epoxideopening/ring-closing reactions^{17c} have mainly focused on the formation of smaller ring systems with varying degrees of *endo/* exo selectivity. Although the 7-exo-tet cyclization²⁰ is favored on the basis of Baldwin's rules, there is precedent for the 8-endo-tet cyclization to occur under basic conditions.²¹ After a series of trial experiments, we found that the endo/exo selectivity of the Lewis-acid-mediated epoxide-opening/ring-closing reaction had a strong dependence on the stereochemical relationship between C-4 and C-5. With the syn configuration (19-syn, not shown, see experimental details), mixtures of both the 7membered oxazapane (20) and 8-membered oxazacane ring (6) systems were observed with selectivity ranging from 1:1 to 9:1 favoring the oxazapane depending on the stereoisomer used. Interestingly, with the anti-configuration (19a-d), the cyclization occurs smoothly via 8-endo-tet in the presence of BF3 OEt2 in either CH2Cl2 or THF to give primarily the endo product, 8-membered oxazacane 6a-d.²² The stereochemistry at both C-1 of the pyran and of the epoxide has little impact on the regioselectivity of the reaction. The epoxide-opening/ringclosing reaction was run on a multigram scale with 19a-d, obtaining acceptable yields of 6a-d while not affecting selectivity.

In order to visualize the chemical space represented by the pyran-containing fused-ring systems as compared to our previously reported aldol-^{1a-c} and azetidine-based^{1e} pathways, we undertook a principal moments of inertia (PMI) analysis (Figure 2).²³ Through this shape-based analysis, we were able to visualize the differences between the three collections and



Figure 2. PMI analysis of pyran-containing scaffolds, along with previously reported scaffolds from aldol- and azetidine-based pathways.

observed that the fused ring systems access different chemical space than that occupied by the previously described scaffolds, especially compared to the aldol-based pathways, which included a variety of macrocycles.

CONCLUSIONS

In conclusion, we have reported the synthesis of a diverse set of fused-ring systems containing a pyran moiety. Utilizing all stereoisomers of a common *C*-glycoside intermediate, we are able to access all possible stereoisomers of each scaffold efficiently on multigram scale. Elaboration of these scaffolds to libraries suitable for high-throughput screening has been completed and will be the basis of future publications.

EXPERIMENTAL SECTION

General Methods. All oxygen and/or moisture-sensitive reactions were carried out under N2 atmosphere in glassware that had been flame-dried under a vacuum (~0.5 mmHg) and purged with N₂ prior to use. All reagents and solvents were purchased from commercial vendors and used as received or synthesized according to the footnoted references. ¹H and ¹³C NMR spectra were recorded on 300 and/or 500 MHz spectrometers. All chemical shifts are reported in parts per million (δ) referenced to residual nondeuterated solvent. Data are reported as follows: chemical shifts, multiplicity (br = broad, s = singlet, d = doublet, t = triplet, q = quartet, p = pentet, m = multiplet; coupling constant(s) in Hz; integration). Unless otherwise indicated, NMR data were collected at 25 °C. IR spectra were obtained with an FTIR spectrometer and are reported in cm⁻¹. Flash chromatography was performed using 40-60 μ m silica gel (60 Å mesh) with the indicated solvent. Analytical thin layer chromatography (TLC) was performed on 0.25 mm silica gel 60-F plates. Visualization was accomplished with UV light and aqueous potassium permanganate or ceric ammonium molybdate stain followed by heating. Highresolution mass spectra were obtained using a LC-MS coupled with a quadrupole.

Methyl 2-((25,55,6R)-5-(2-bromo-4-nitrophenoxy)-6-(((tertbutyldiphenylsilyl)oxy)methyl)-5,6-dihydro-2H-pyran-2-yl)acetate 8a. To a solution of 1a (25.0 g, 57.2 mmol, 1.0 equiv) in DMF (570 mL) was added 2-bromo-1-fluoro-4-nitrobenzene 7 (12.6 g, 57.2 mmol, 1.0 equiv). The reaction mixture was cooled to 0 °C, and sodium hydride (2.5 g, 62.9 mmol, 1.3 equiv) was added portionwise over a period of 10 min. The reaction mixture was slowly warmed Article

to rt and allowed to stir for 4 h. The reaction was then guenched with a saturated solution of aqueous ammonium chloride. DMF was removed in vacuo, and the aqueous layer was extracted with EtOAc (3 × 200 mL). The combined organic layers were washed with brine, dried over MgSO4 and filtered. The organic layer was concentrated under reduced pressure, and the crude residue was purified by chromatography on silica gel (gradient: 0-15% EtOAc in hexanes), which provided 28.6 g (78%) of **8a** as a yellow oil. $[\alpha]_{\rm D}^{20}$ +80.2 (*c* 1.1, CHCl₃). IR $\nu_{\rm max}$ (cm⁻¹, film): 2930, 2856, 1740, 1582, 1519, 1478, 1343, 1272, 1113. ¹H NMR (300 MHz, CDCl₂): δ 8.50 (d, J = 2.7 Hz, 1H), 8.16 (dd, J = 9.1, 2.7 Hz, 1H), 7.76-7.63 (m, 2H), 7.64-7.52 (m, 2H), 7.50–7.23 (m, 6H), 7.14 (d, J = 9.2 Hz, 1H), 6.05–5.97 (m, 2H), 5.31 (d, J = 8.3 Hz, 1H), 4.76 (t, J = 6.1 Hz, 1H), 4.05-3.92 (m, 2H), 3.86 (d, J = 8.3 Hz, 1H), 3.74 (s, 3H), 2.74-2.59 (m, 2H), 1.05 (s, 9H). ¹³C NMR (125 MHz, CDCl₃): δ 170.9, 159.7, 141.9, 135.5, 133.2, 133.8, 127.8, 124.9, 124.7, 113.3, 113.0, 77.6, 72.0, 70.7, 62.9, 51.9, 40.2, 26.0, 19.4. HRMS (ESI+) calcd for C₃₁H₃₄BrNNaO₇Si [M + +Na]⁺: 662.1186. Found: 662.1181.

Methyl 2-((2R,5S,6R)-5-(2-bromo-4-nitrophenoxy)-6-(((tertbutyldiphenylsilyl)oxy)methyl)-5,6-dihydro-2H-pyran-2-yl)acetate 8b. Following the above protocol, 1b (29.5 g, 67 mmol, 1.0 equiv) was treated with 2-bromo-1-fluoro-4-nitrobenzene 7 (14.7 g, 67 mmol, 1.0 equiv) and sodium hydride (3.5 g, 87 mmol, 1.3 equiv) in DMF (890 mL). The reaction provided, after purification, 24.0 g (56%) of **8b** as a yellow oil. $[\alpha]_{D}^{20}$ +49.7 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2930, 2856, 1740, 1582, 1519, 1478, 1343, 1272, 1113. ¹H NMR (300 MHz, CDCl₃): δ 8.45 (d, *J* = 2.7 Hz, 1H), 8.09 (dd, *J* = 9.1, 2.7 Hz, 1H), 7.64 (d, J = 7.8 Hz, 2H), 7.55 (d, J = 7.7 Hz, 2H), 7.43-7.26 (m, 6H), 7.06 (d, J = 9.1 Hz, 1H), 5.99 (q, J = 10.4 Hz, 2H), 5.10 (d, J = 5.7 Hz, 1H), 4.79 (t, J = 6.0 Hz, 1H), 3.92 (dd, J = 7.1, 10.3 Hz, 3H), 3.72 (s, 3H), 2.78 (dd, J = 15.3, 8.6 Hz, 1H), 2.57 (dd, J = 15.3, 5.6 Hz, 1H), 1.15–0.82 (m, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 170.9, 159.4, 141.9, 135.7, 135.6, 133.2, 133.0, 132.9, 129.9, 129.6, 127.9, 124.7, 123.9, 113.1, 72.2, 70.2, 69.5, 52.1, 38.5, 26.9, 19.4. HRMS (ESI+) calcd for $C_{31}H_{34}BrNNaO_7Si [M + Na]^+$: 662.1186. Found: 662.1180.

Methyl 2-((2S,5R,6R)-5-(2-bromo-4-nitrophenoxy)-6-(((tertbutyldiphenylsilyl)oxy)methyl)-5,6-dihydro-2H-pyran-2-yl)acetate 8c. Following the above protocol, 1c (10.0 g, 22.7 mmol, 1.0 equiv) was treated with 2-bromo-1-fluoro-4-nitrobenzene 7 (5.0 g, 22.7 mmol, 1.0 equiv) and sodium hydride (1.3 g, 31.8 mmol, 1.3 equiv) in DMF (280 mL). The reaction provided, after purification, 9.0 g (61%) of 8c as a yellow oil. $[\alpha]_D^{20}$ –137.0 (c 0.9, CHCl₃). IR $\nu_{\rm max}$ (cm⁻¹, film): 2930, 2856, 1740, 1582, 1519, 1478, 1343, 1272, 1113. ¹H NMR (300 MHz, CDCl₃): δ 8.48 (d, J = 2.6 Hz, 1H), 8.18 (d, J = 9.1 Hz, 1H), 7.57 (dd, J = 18.8, 7.7 Hz, 4H), 7.47-7.26 (m, 10.1 Hz)6H), 7.06 (d, J = 9.1 Hz, 1H), 6.52-6.33 (m, 1H), 6.18 (d, J = 10.2 Hz, 1H), 4.90 (d, J = 4.5 Hz, 1H), 4.65 (t, J = 6.5 Hz, 1H), 4.13-4.03 (m, 1H), 4.02-3.89 (m, 2H), 3.70 (s, 3H), 2.71 (dd, J = 15.9, 7.2 Hz, 1H), 2.57 (dd, J = 16.0, 6.5 Hz, 1H), 0.95 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 170.9, 159.8, 141.4, 136.7, 135.4, 133.2, 133.1, 129.7, 129.4, 127.7, 127.6, 125.1, 124.5, 121.6, 116.0, 113.0, 112.4, 71.6, 68.8, 62.3, 51.8, 39.6, 26.7, 19.1. HRMS (ESI+) calcd for C₃₁H₃₄BrNNaO₇Si $[M + Na]^+$: 662.1186. Found: 662.1194.

Methyl 2-((*2R*,*5R*,*6R*)-5-(2-bromo-4-nitrophenoxy)-6-(((*tert*-butyldiphenylsilyl)oxy)methyl)-5,6-dihydro-2*H*-pyran-2-yl)-acetate 8d. Following the above protocol, 1d (15.0 g, 34.0 mmol, 1.0 equiv) was treated with 2-bromo-1-fluoro-4-nitrobenzene 7 (7.49 g, 34.0 mmol, 1.0 equiv) and sodium hydride (1.12 g, 28.0 mmol, 1.3 equiv) in DMF (400 mL). The reaction provided, after purification, 11.4 g (52%) of 8d as a yellow oil. $[\alpha]_D^{20}$ -116.2 (*c* 1.1, CHCl₃). IR ν_{max} (cm⁻¹, film): 2930, 2856, 1740, 1582, 1519, 1478, 1343, 1272, 1113. ¹H NMR (300 MHz, CDCl₃): δ 8.36 (d, *J* = 2.7 Hz, 1H), 8.08 (dd, *J* = 9.1, 2.7 Hz, 1H), 7.48 (dd, *J* = 13.7, 7.9 Hz, 4H), 7.50-7.20 (m, 6H), 6.94 (d, *J* = 9.1 Hz, 1H), 6.35-6.09 (m, 2H), 4.77 (s, 2H), 3.98 (d, *J* = 4.6 Hz, 2H), 3.81 (d, *J* = 9.7 Hz, 1H), 3.59 (s, 3H), 2.64 (dd, *J* = 15.1, 8.9 Hz, 1H), 2.45 (dd, *J* = 15.1, 5.5 Hz, 1H), 0.86 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 170.9, 159.8, 141.7, 135.7, 135.6, 133.4, 133.2, 130.0, 129.6, 128.7, 127.9 (2), 124.7, 121.6, 113.2,

112.6, 71.5, 69.6, 68.8, 62.1, 52.1, 37.5, 26.9, 19.3. HRMS (ESI+) calcd for $C_{31}H_{34}BrNNaO_7Si \ [M + Na]^+: 662.1186.$ Found: 662.1195.

Methyl 2-((2S,5S,6R)-5-(4-amino-2-bromophenoxy)-6-(((tertbutyldiphenylsilyl)oxy)methyl)-5,6-dihydro-2H-pyran-2-yl)acetate 9a. To a solution of 8a (27.3 g, 42.6 mmol) in THF (426 mL) and acetic acid (426 mL) was added zinc powder (41.8 g, 639 mmol, 15 equiv) in small portions at rt. The reaction mixture was stirred at rt for 4 h. The reaction mixture was diluted with CH₂Cl₂, filtered over Celite and washed with CH2Cl2. After filtration, the solvent was removed in vacuo. The organic residue was dissolved in CH_2Cl_2 (300 mL) and then washed with water (2 × 200 mL), brine (100 mL) and dried over Na2SO4. After filtration, excess solvent was removed in vacuo to afford a crude residue, which was purified by chromatography on silica gel (gradient: 0-60% EtOAc in hexanes) to provide 19.5 g (73%) of **9a** as a white foamy solid. $\left[\alpha\right]_{D}^{20}$ +59.3 (c 1.3, CHCl₃). IR ν_{max} (cm⁻¹, film): 2929, 2856, 1735, 1492, 1427, 1224, 1112. ¹H NMR (300 MHz, CDCl₃): δ 7.70 (d, J = 7.8 Hz, 2H), 7.60 (d, J = 7.8 Hz, 2H), 7.44-7.26 (m, 6H), 6.90-6.79 (m, 2H), 6.53 (dd, I = 8.7, 2.7 Hz, 1H), 6.01 (d, J = 10.3 Hz, 1H), 5.85 (d, J = 10.3 Hz, 1H), 4.92 (d, J = 7.5 Hz, 1H), 4.67 (br s, 1H), 3.97 (s, 2H), 3.76 (d, J = 8.5 Hz, 1H), 3.69 (s, 3H), 3.50-3.13 (m, 2H), 2.71-2.40 (m, 2H), 0.99 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.2, 147.6, 142.0, 136.0, 135.7, 134.0, 133.6, 131.0, 129.7, 129.6, 127.7 (2), 127.1, 120.1, 118.0, 115.3, 114.3, 78.0, 71.8, 71.5, 63.4, 51.9, 40.5, 26.9, 19.5. HRMS (ESI+) calcd for $C_{31}H_{36}BrNNaO_5Si [M + Na]^+$: 632.1444. Found: 632.1447.

Methyl 2-((2R,5S,6R)-5-(4-amino-2-bromophenoxy)-6-(((tertbutyldiphenylsilyl)oxy)methyl)-5,6-dihydro-2H-pyran-2-yl)acetate 9b. Following the above protocol, 8b (24.0 g, 37.5 mmol, 1 equiv) was treated with zinc powder (36.8 g, 562 mmol, 15 equiv) in THF (375 mL) and acetic acid (375 mL). The reaction provided, after purification, 14.3 g (63%) of **9b** as a white foamy solid. $\left[\alpha\right]_{D}^{20}$ +38.6 (c 1.1, CHCl₃). IR ν_{max} (cm⁻¹, film): 2929, 2856, 1735, 1492, 1427, 1224. 1112. ¹H NMR (300 MHz, CDCl₃): δ 7.64 (dd, J = 6.1, 2.0 Hz, 4H), 7.47-7.26 (m, 6H), 6.87 (dd, J = 15.2, 5.7 Hz, 2H), 6.52 (dd, J = 8.7, 2.7 Hz, 1H), 6.01 (d, J = 10.4 Hz, 1H), 5.88 (d, J = 10.3 Hz, 1H), 4.75 (br s, 2H), 3.91 (br s, 3H), 3.67 (s, 3H), 3.51 (br s, 1H), 2.78 (dd, J = 15.3, 8.8 Hz, 1H), 2.54 (dd, J = 15.3, 5.4 Hz, 1H), 0.99 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.4, 147.3, 142.1, 135.9, 135.8, 133.7, 133.5, 131.1, 129.7, 127.8, 126.1, 120.1, 118.3, 115.2, 114.6, 72.8, 71.2, 69.4, 63.3, 51.9, 38.6, 26.9, 19.4. HRMS (ESI+) calcd for C₃₁H₃₆BrNNaO₅Si [M + Na]⁺: 632.1444. Found: 632.1439

Methyl 2-((2S,5R,6R)-5-(4-amino-2-bromophenoxy)-6-(((tertbutyldiphenylsilyl)oxy)methyl)-5,6-dihydro-2H-pyran-2-yl)acetate 9c. Following the general reaction protocol, 8c (30.0 g, 46.8 mmol, 1 equiv) was treated with zinc powder (45.9 g, 702 mmol, 15 equiv) in THF (468 mL) and acetic acid (468 mL). The reaction provided, after purification, 21.0 g (73%) of 9c as a white foamy solid. $[\alpha]_{\rm D}^{20}$ -137.0 (c 1.0, CHCl₃). IR $\nu_{\rm max}$ (cm⁻¹, film): 2929, 2856, 1735, 1492, 1427, 1224, 1112. ¹H NMR (300 MHz, CDCl₃): δ 7.73-7.57 (m, 4H), 7.45–7.22 (m, 6H), 6.83 (dd, J = 8.5, 5.7 Hz, 2H), 6.50 (dd, J = 8.6, 2.7 Hz, 1H), 6.00 (dd, J = 16.0, 6.8 Hz, 2H), 4.62–4.43 (m, 2H), 4.14 (dd, I = 10.2, 6.8 Hz, 1H), 3.95 (dd, I = 10.2, 6.2 Hz, 1H), 3.84 (d, J = 4.8 Hz, 1H), 3.66 (s, 3H), 3.47 (s, 2H), 2.69 (dd, J = 15.7, 7.3 Hz, 1H), 2.52 (dd, J = 15.7, 6.5 Hz, 1H), 1.03 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.3, 147.3, 142.1, 135.8, 134.7, 133.8, 129.7, 127.8, 124.2, 120.0, 119.3, 115.3, 115.0, 78.0, 71.8, 69.7, 63.4, 51.9, 39.9, 27.0, 19.4. HRMS (ESI+) calcd for C₃₁H₃₆BrNNaO₅Si [M + Na]+: 632.1444. Found: 632.1441.

Methyl 2-((2*R*,5*R*,6*R*)-5-(4-amino-2-bromophenoxy)-6-(((*tert*butyldiphenylsilyl)oxy)methyl)-5,6-dihydro-2*H*-pyran-2-yl)acetate 9d. Following the above protocol, 8d (15.0 g, 23.4 mmol, 1 equiv) was treated with zinc powder (23.0 g, 351 mmol, 15 equiv) in THF (234 mL) and acetic acid (234 mL). The reaction provided, after purification, 10.9 g (76%) of 9d as a white foamy solid. $[\alpha]_D^{20}$ –23.9 (*c*, 1.1 CHCl₃). IR ν_{max} (cm⁻¹, film): 2929, 2856, 1735, 1492, 1427, 1224, 1112. ¹H NMR (300 MHz, CDCl₃): δ 7.72–7.53 (m, 4H), 7.46–7.23 (m, 6H), 6.91–6.69 (m, 2H), 6.62–6.42 (m, 1H), 6.12– 5.88 (m, 2H), 4.90–4.68 (m, 1H), 4.56–4.45 (m, 1H), 4.12 (dt, *J* = 18.7, 7.0 Hz, 2H), 4.03–3.85 (m, 3H), 3.63 (s, 3H), 2.66 (dd, *J* = 15.0, 8.6 Hz, 1H), 2.47 (dd, *J* = 15.0, 5.6 Hz, 1H), 1.10–0.86 (m, 9H). ¹³C NMR (75 MHz, $CDCl_3$): δ 171.2, 147.4, 142.1, 135.8, 133.8 (2), 133.3, 129.8, 127.8 (2), 124.2, 120.1, 118.8, 115.1, 72.8, 69.9, 69.2, 62.5, 60.6, 52.0, 38.0, 27.0, 19.3. HRMS (ESI+) calcd for $C_{31}H_{36}BrNNaO_{5}Si [M + Na]^+$: 632.1444. Found: 632.1441.

Methyl 2-((1R,3R,4aR,9aS)-6-amino-1-(((tertbutyldiphenylsilyl)oxy)methyl)-3,4,4a,9a-tetrahydro-1Hpyrano[3,4-b]benzofuran-3-yl)acetate 10a. To a solution of 9a (32.6 g, 53.4 mmol) in i-PrOH (530 mL) in a jacketed, 3-necked round-bottom flask (equipped with a reflux condenser and recirculating chiller) was added AIBN (1.7 g, 10.7 mmol) and tributyltin chloride (2.2 mL, 8.0 mmol). The reaction mixture was carefully degassed with Ar for 10 min prior to heating. The reaction mixture was then heated at 85 °C and was allowed to stir for 5 min. Simultaneously, a solution of NaBH₃CN (5.0 g, 80.0 mmol) in *i*-PrOH (120 mL) and a solution of AIBN (1.7g, 10.7 mmol) in benzene (120 mL) were added slowly over 2 h. After 2 h, the reaction was cooled to rt. i-PrOH was removed in vacuo, and the residue was coevaporated with benzene $(3 \times 20 \text{ mL})$. The crude purple solid was diluted in EtOAc (200 mL) and extracted with a saturated solution of aqueous ammonium chloride (2×100 mL). The organic layer was washed with brine, dried with MgSO4, filtered and concentrated. The resulting residue was diluted with MeCN (100 mL) and washed with hexanes $(2 \times 60 \text{ mL})$. The MeCN phase was then dried in vacuo to afford a pink residue, which was purified by chromatography on silica gel (gradient: 0-70% EtOAc in hexanes), which provided 28.5 g (57%) of **10a** as a white/pink foamy solid. $[\alpha]_D^{20}$ +36.4 (c 1.1, CHCl₃). IR ν_{max} (cm⁻¹, film): 2930, 2856, 1736, 1488, 1428, 1217, 1112. ¹H NMR (300 MHz, CDCl₃): δ 7.63-7.60 (m, 4H), 7.29-7.27 (m, 6H), 6.50-6.37 (m, 3H), 4.46 (t, J = 8.7 Hz, 1H), 3.80-3.77 (m, 3H), 3.69 (m, 1H), 3.64 (s, 3H), 3.40 (m, 3H), 2.59 (dd, J = 15.4, 7.8 Hz, 1H), 2.45 (dd, J = 15.5, 5.2 Hz, 1H), 2.21 (d, J = 13.9 Hz, 1H), 1.78 (m, 1H),0.95 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.5, 152.5, 140.8, 135.8 (2), 133.9, 133.7, 129.59, 129.54, 129.5, 127.6, 115.0, 111.3, 110.6, 77.6, 77.0, 70.0, 64.9, 60.5, 51.8, 40.8, 39.5, 30.3, 26.9, 19.4. HRMS (ESI+) calcd for $C_{31}H_{38}NO_5Si [M + H]^+$: 532.2519. Found: 532.2516.

Methyl 2-((1R,3S,4aR,9aS)-6-amino-1-(((tertbutyldiphenylsilyl)oxy)methyl)-3,4,4a,9a-tetrahydro-1Hpyrano[3,4-b]benzofuran-3-yl)acetate 10b. Following the above protocol, 9b (15.0 g, 24.6 mmol, 1 equiv) was treated with AIBN (1.6 g, 8.9 mmol) and tributyltin chloride (1.0 mL, 3.6 mmol) followed by NaBH₃CN (2.3 g, 36.8 mmol) in *i*-PrOH (250 mL). The reaction provided, after purification, 8.8 g (66%) of 10b as a white/pink foamy solid. $[\alpha]_{D}^{20}$ +54.9 (c 1.1, CHCl₃). IR ν_{max} (cm⁻¹, film): 2930, 2856, 1736, 1488, 1428, 1217, 1112. ¹H NMR (300 MHz, CDCl₃): δ 7.87– 7.55 (m, 4H), 7.40 (m, 5H), 6.57 (dd, J = 15.0, 5.2 Hz, 2H), 6.46 (dd, I = 8.3, 2.4 Hz, 1H), 4.69–4.48 (m, 1H), 4.35 (td, I = 11.4, 5.0 Hz, 1H), 4.07–3.89 (m, 2H), 3.82 (dd, *J* = 10.9, 5.4 Hz, 1H), 3.63 (s, 3H), 3.49–3.29 (m, 2H), 2.61 (dd, J = 15.4, 7.5 Hz, 1H), 2.38 (dd, J = 15.4, 5.6 Hz, 1H), 2.00 (ddd, J = 13.7, 5.7, 3.7 Hz, 1H), 1.49 (m 1H), 1.05 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.6, 152.3, 140.4, 135.9, 135.8, 133.4, 133.4, 132.2, 129.8, 129.8, 127.9, 127.9, 115.2, 112.0, 110.2, 79.6, 77.5, 77.2, 77.0, 72.7, 68.2, 65.3, 51.8, 40.8, 38.9, 32.9, 27.0, 19.4. HRMS (ESI+) calcd for $C_{31}H_{37}NNaO_5Si [M + Na]^+$: 554.2339. Found: 554.2345.

Methyl 2-((1*R*, 3*R*, 4a S, 9a *R*)-6-amino-1-(((*tert*butyldiphenylsilyl)oxy)methyl)-3,4,4a,9a-tetrahydro-1*H*pyrano[3,4-b]benzofuran-3-yl)acetate 10c. Following the above protocol, 9c (20.0 g, 32.8 mmol, 1 equiv) was treated with AIBN (2.1 g, 13.1 mmol) and tributyltin chloride (1.3 mL, 4.9 mmol) followed by NaBH₃CN (3.1 g, 49.1 mmol) in *i*-PrOH (430 mL). The reaction provided, after purification, 13.8 g (79%) of 10c as a white/pink foamy solid. $[\alpha]_D^{20}$ -53.0 (*c* 0.9, CHCl₃). IR ν_{max} (cm⁻¹, film): 2930, 2856, 1736, 1488, 1428, 1217, 1112. ¹H NMR (300 MHz, CDCl₃): δ 7.71 (t, *J* = 8.0 Hz, 4H), 7.39–7.37 (m, 6H), 6.63–6.37 (m, 3H), 4.38 (d, *J* = 9.9 Hz, 1H), 4.03 (dt, *J* = 10.9, 5.6 Hz, 1H), 3.91 (m, 2H), 3.85–3.67 (m, 2H), 3.64 (s, 3H), 3.39 (s, 2H), 3.15–3.09 (m, 1H), 2.58–2.53 (dd, *J* = 14.9, 7.1 Hz, 1H), 2.30–2.27 (dd, *J* = 14.9, 5.6, 1H), 2.07– 1.89 (m, 1H), 1.27–1.18 (m, 1H), 1.05 (s, 9H). ¹³C NMR (125 MHz, CDCl₃): δ 171.7, 152.1, 140.2, 135.9, 135.8, 134.2, 133.8, 129.8, 129.7,

127.8, 115.0, 111.5, 110.8, 78.9, 78.0, 72.1, 63.9, 51.9, 40.9, 39.5, 35.4, 27.0, 19.4. HRMS (ESI+) calcd for $C_{31}H_{37}NNaO_5Si [M + Na]^+$: 554.2339. Found: 554.2341.

Methyl 2-((1R,3S,4aS,9aR)-6-amino-1-(((tertbutyldiphenylsilyl)oxy)methyl)-3,4,4a,9a-tetrahydro-1Hpyrano[3,4-b]benzofuran-3-yl)acetate 10d. Following the above protocol, 9d (6.0 g, 9.8 mmol, 1 equiv) was treated with AIBN (0.6 g, 3.9 mmol) and tributyltin chloride (0.6 mL, 2.4 mmol) followed by NaBH₃CN (0.9 g, 14.7 mmol) in *i*-PrOH (130 mL). The reaction provided, after purification, 3.2 g (61%) of 10d as a white/pink amorphous solid. $[\alpha]_D^{20}$ -92.5 (c, 0.5 CHCl₃). IR ν_{max} (cm⁻¹, film): 2930, 2856, 1736, 1488, 1428, 1217, 1112. ¹H NMR (300 MHz, CDCl₃): δ 7.76–7.71 (m, 4H), 7.43–7.41 (m, 6H), 6.61–6.50 (m, 3H), 6.46 (dd, J = 8.3, 1.7 Hz, 1H), 5.00 (d, J = 5.9 Hz, 1H), 4.10-4.04 (m, 1H), 3.90-3.80 (m, 2H), 3.77-3.70 (m, 2H), 3.61 (s, 3H), 3.50 (s, 2H), 2.57–2.49 (dd, J = 15.7, 7.3 Hz, 1H), 2.43–2.38 (dd, J = 15.7, 5.8 Hz, 1H), 2.10-1.95 (m, 1H), 1.90-1.80 (m, 1H), 1.09 (s, 9H). ¹³C NMR (125 MHz, CDCl₃): δ 171.4, 153.3, 140.0, 135.9, 135.8, 133.8, 133.7, 130.1, 129.8, 129.8, 127.8, 127.8, 115.8, 112.0, 109.7, 79.7, 77.5, 77.2, 77.0, 71.1, 67.4, 63.3, 51.8, 40.9, 37.9, 30.4, 27.0, 19.4. HRMS (ESI+) calcd for $C_{31}H_{37}NNaO_5Si [M + Na]^+$: 554.2339. Found: 554.2335.

Methyl 2-((1R,3R,4aR,9aS)-6-((((9H-fluoren-9-yl)methoxy)carbonyl)amino)-1-(hydroxymethyl)-3,4,4a,9a-tetrahydro-1Hpyrano[3,4-b]benzofuran-3-yl)acetate 3a. To a solution of 10a (6.70 g, 12.6 mmol, 1 equiv) in THF (130 mL) was added HF pyridine (70 wt %, 6.3 mL, 50 mmol, 4 equiv) at rt. The reaction was monitored by LC-MS until complete conversion of the starting material was observed. After stirring overnight, the reaction was quenched with TMSOMe (17.3 mL, 126 mmol), and excess of solvent was removed in vacuo to afford a crude oil, which was carried on to the next step without purification. To a solution of crude deprotected alcohol (3.70 g, 12.6 mmol) in dioxane (160 mL) was added a 10% aqueous NaHCO3 solution (100 mL) until pH 6-7 was reached. The reaction mixture was cooled to 0 °C, and a solution of FmocCl (3.59 g, 13.9 mmol) in dioxane (20 mL) was added. The reaction was quenched with a saturated solution of aqueous ammonium chloride, and 1,4-dioxane was removed in vacuo. The aqueous layer was extracted with CH_2Cl_2 (3 × 100 mL), and the combined organic layers were then washed with brine, separated and dried over MgSO₄. After filtration, the solvent was removed, and a crude pink solid was obtained. The solid was triturated in cold CH₂Cl₂ and then filtered and washed carefully with cold CH2Cl2 to give 4.7 g (72%) of the desired product 3a as a white-gray amorphous solid. $\left[\alpha\right]_{D}^{20}$ +94.1 (c 0.8, CHCl₃). IR ν_{max} (cm⁻¹, film): 2950, 1723, 1615, 1548, 1490, 1449, 1439, 1219, 1150, 1054. ¹H NMR (500 MHz, DMSO- d_{6} , 100 °C): δ 9.10 (s, 1H), 7.88 (d, J = 7.5 Hz, 2H), 7.73 (d, J = 6.6 Hz, 2H), 7.43 (t, J = 7.3 Hz, 2H), 7.40–7.31 (m, 3H), 7.16 (d, J = 8.3 Hz, 1H), 6.70 (d, J = 8.5 Hz, 1H), 4.61 (t, J = 8.7 Hz, 1H), 4.54–4.46 (m, 2H), 4.31– 4.24 (m, 2H), 3.87-3.76 (m, 1H), 3.69-3.56 (m, 4H), 3.55-3.50 (m, 1H), 3.22-3.18 (m, 1H), 2.52-2.49 (m, 1H, obscured by solvent peak), 2.19 (d, J = 14.1, 1H), 1.99-1.89 (m, 1H), 1.38-1.32 (m, 1H). ¹³C NMR (125 MHz, DMSO- d_{6} , 100 °C, as a mixture of rotamers): δ 170.1, 154.4, 153.3, 143.4, 140.3, 132.2, 128.8, 128.3, 127.0, 126.6, 126.4, 124.5, 120.6, 119.4, 119.3, 115.1, 108.8, 108.4, 108.1, 77.0, 69.3, 65.2, 61.7, 50.5, 46.5, 38.0, 29.5, 29.4. HRMS (ESI+) calcd for $C_{30}H_{30}NO_7 [M + H]^+$: 516.2022. Found: 516.2027.

Methyl 2-((1*R*,3*S*,4*aR*,9*aS*)-6-((((9*H*-fluoren-9-yl)methoxy)carbonyl)amino)-1-(hydroxymethyl)-3,4,4*a*,9*a*-tetrahydro-1*H*pyrano[3,4-b]benzofuran-3-yl)acetate 3b. Following the above protocol, 10b (6.8 g, 12.7 mmol, 1 equiv) was treated with HF·pyridine (70 wt %, 7.9 mL, 64.0 mmol) in THF (130 mL). The crude alcohol was dissolved in 1,4-dioxane (160 mL), and 10% aqueous NaHCO₃ solution (100 mL) was added followed by a solution of FmocCl (6.6 g, 25.6 mmol) in 1,4-dioxane (20 mL). The reaction provided, after filtration, 5.84 g (89%) of 3b as a white foamy solid. $[\alpha]_D^{20}$ +89.3 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2950, 1723, 1615, 1548, 1490, 1449, 1439, 1219, 1150, 1054. ¹H NMR (500 MHz, DMSO-*d*₆, 100 °C): δ 9.07 (s, 1H), 7.88 (d, *J* = 7.5 Hz, 2H), 7.72 (d, *J* = 7.4 Hz, 2H), 7.43 (t, *J* = 7.4 Hz, 2H), 7.37–7.34 (m, 3H), 7.11 (d, *J* = 8.5 Hz, 1H), 6.68 (d, *J* = 8.5 Hz, 1H), 4.62–4.53 (m, 1H), 4.48 (d, *J* = 6.6 Hz, 2H), 4.30 (t, *J* = 6.5 Hz, 1H), 4.16 (dt, *J* = 16.5, 8.3 Hz, 1H), 3.87 (dd, *J* = 10.1, 5.5 Hz, 1H), 3.73–3.57 (m, 5H), 3.56–3.40 (m, 1H), 2.54–2.36 (m, 2H), 2.08–1.91 (m, 1H), 1.40 (m, 1H). ¹³C NMR (125 MHz, DMSO-*d*₆, 100 °C): δ 170.2, 154.1, 153.3, 143.4, 140.3, 131.7, 131.3, 127.0, 126.5, 124.5, 119.4, 119.1, 115.8, 108.4, 79.0, 71.7, 66.6, 65.1, 61.3, 50.5, 46.5, 37.3, 31.8. HRMS (ESI+) calcd for $C_{30}H_{30}NO_7$ [M + H]⁺: 516.2022. Found: 516.2021.

Methyl 2-((1R,3R,4aR,9aR)-6-((((9H-fluoren-9-yl)methoxy)carbonyl)amino)-1-(hydroxymethyl)-3,4,4a,9a-tetrahydro-1Hpyrano[3,4-b]benzofuran-3-yl)acetate 3c. Following the above protocol, 10c (7.5 g, 14.1 mmol, 1 equiv) was treated with HF·pyridine (70 wt %, 8.7 mL, 70.5 mmol) in THF (140 mL). The crude alcohol was dissolved in 1,4-dioxane (180 mL), and 10% aqueous NaHCO₂ solution (120 mL) was added, followed by a solution of FmocCl (7.3 g, 28.2 mmol) in 1,4-dioxane (20 mL). The reaction provided, after filtration, 6.2 g (85%) of 3c as a white foamy solid. $[\alpha]_{D}^{20}$ –121.9 (c 0.8, CHCl₃). IR ν_{max} (cm⁻¹, film): 2950, 1723, 1615, 1548, 1490, 1449, 1439, 1219, 1150, 1054. ¹H NMR (500 MHz, DMSO- d_{6i} 100 °C): δ 9.06 (s, 1H), 8.20 (s, 1H), 7.88 (d, J = 7.6 Hz, 2H), 7.72 (d, J = 7.4 Hz, 2H), 7.43 (t, J = 7.4 Hz, 2H), 7.34 (m, 2H), 7.10 (d, J = 8.5 Hz, 1H), 6.70 (d, J = 8.5 Hz, 1H), 4.48 (d, J = 6.6 Hz, 2H), 4.39 (d, J = 6.2 Hz, 1H), 4.35–4.22 (m, 2H), 3.79–3.70 (m, 3H), 3.69-3.48 (m, 4H), 3.40-3.23 (m, 1H), 2.56-2.32 (m, 2H), 1.98 (dd, J = 13.5, 7.0 Hz, 1H), 1.03–0.98 (m, 1H). ¹³C NMR (125 MHz, DMSO-d₆, 100 °C): δ 170.0, 153.8, 153.3, 143.5, 140.4, 133.2, 131.7, 127.1, 126.4, 124.5, 119.4, 118.9, 115.2, 108.7, 78.7, 77.1, 71.0, 65.1, 60.8, 50.5, 46.5, 38.0, 34.4. HRMS (ESI+) calcd for C₃₀H₃₀NO₇ $[M + H]^+$: 516.2022. Found: 516.2027.

Methyl 2-((1R,3S,4aR,9aR)-6-((((9H-fluoren-9-vl)methoxv)carbonyl)amino)-1-(hydroxymethyl)-3,4,4a,9a-tetrahydro-1Hpyrano[3,4-b]benzofuran-3-yl)acetate 3d. Following the above protocol, 10d (3.2 g, 6.0 mmol, 1 equiv) was treated with HF·pyridine (70 wt %, 3.0 mL, 24.0 mmol) in THF (60 mL). The crude alcohol was dissolved in dioxane (70 mL), and 10% aqueous NaHCO3 solution (80 mL) was added, followed by a solution of FmocCl (1.6 g, 6.2 mmol) in 1,4-dioxane (10 mL). The reaction provided, after filtration, 2.4 g (82%) of 3d as a white foamy solid. $\left[\alpha\right]_{D}^{20}$ -65.8 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2950, 1723, 1615, 1548, 1490, 1449, 1439, 1219, 1150, 1054. ¹H NMR (500 MHz, DMSO- d_6 , 100 °C): δ 9.07 (s, 1H), 7.88 (d, J = 7.5 Hz, 2H), 7.73 (d, J = 7.3 Hz, 2H), 7.43 (t, J = 7.4 Hz, 2H), 7.36–7.31 (m, 3H), 7.11 (d, J = 8.3 Hz, 1H), 6.64 (d, J = 8.5 Hz, 1H), 4.91 (d, J = 9.8 Hz, 1H), 4.47 (d, J = 6.7 Hz, 2H), 4.32-4.24 (m, 2H), 3.85-3.75 (m, 3H), 3.65-3.60 (m, 4H), 3.51-3.47 (m, 1H), 2.56-2.42 (m, 4H), 2.03 (s, 1H), 1.83-1.78 (m, 1H). ¹³C NMR (125 MHz, DMSO- d_6): δ 170.1, 155.0, 153.3, 143.4, 140.3, 131.4, 129.5, 127.0, 126.4, 124.5, 119.4, 119.3, 115.8, 107.6, 93.7, 70.2, 66.4, 65.1, 60.2, 50.4, 46.5, 36.5, 29.0. HRMS (ESI+) calcd for $C_{30}H_{30}NO_7 [M + H]^+$: 516.2022. Found: 516.2030.

Methyl 2-((2S,5R,6S)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-fluoro-N-methyl-5-nitrobenzamido)-5,6-dihydro-2H-pyran-2-yl)acetate 13a. To a solution of 2a (21.0 g, 47.8 mmol, 1.0 equiv) in CH₂Cl₂ (480 mL) at 0 °C was added 2,6-lutidine (11.1 mL, 96.0 mmol, 2.0 equiv) followed by 2-fluoro-5-nitrobenzoyl chloride 11 (11.7 g, 57.3 mmol, 1.2 equiv). The reaction mixture was stirred at 0 °C for 2 h. After complete conversion (determined by LC-MS) the reaction mixture was quenched with a saturated aqueous solution of aqueous ammonium chloride. The organic layer was washed with water, and the combined aqueous phases were extracted twice with CH₂Cl₂, dried over MgSO₄, filtered and concentrated. The crude material was purified by chromatography on silica gel, which provided 25.2 g of the amide (87%). The purified amide (21.0 g, 34.6 mmol, 1.0 equiv) was dissolved in dry DMF (700 mL) and neat methyl iodide (4.3 mL, 69.2 mmol, 2.0 equiv) was added to the solution. At 0 °C, sodium hydride (60% dispersion in mineral oil, 2.1 g, 51.9 mmol, 1.5 equiv) was added portion-wise to the mixture, over a period of 15 min. After 2 h at 0 °C, the reaction mixture was quenched with a saturated solution of ammonium chloride, and the layers were separated. The aqueous phase was extracted with ether, and the combined organic phases were washed with brine, dried with MgSO4,

filtered and concentrated to afford a crude material that was purified by silica gel chromatography (gradient: 0-30% EtOAc in hexanes) to afford 13a as a pale yellow oil (18.0 g, 84% yield). $[\alpha]_D^{20}$ -42.7 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2931, 2857, 1739, 1641, 1533, 1350, 1112, 1097. ¹H NMR (300 MHz, CDCl₃, mixture of rotamers, ratio 4:1): δ 8.26 (ddd, J = 9.0, 4.4, 2.9 Hz, 1H), 8.11 (ddd, J = 12.3, 5.3, 2.7 Hz, 1H), 7.75-7.67 (m, 2H), 7.65-7.57 (m, 1H), 7.45-7.33 (m, 6H), 7.24-7.12 (m, 2H), 6.17 (d, J = 10.0 Hz, 1H), 5.76 (ddd, J = 10.1, 5.5, 1.9 Hz, 1H), 5.25 (s, 1H), 4.62-4.41 (m, 1H), 4.01-3.86 (m, 2H), 3.78–3.70 (dd, J = 10.7, 7.4 Hz, 1H), 3.70 (s, 3H × 0.2), 3.66 (s, 3H × 0.8), 2.95 (s, $3H \times 0.2$), 2.69 (br s, $3H \times 0.8$), 2.63–2.43 (m, 2H), 1.06 (s, 9H × 0.8), 1.00 (s, 9H × 0.2). ¹³C NMR (75 MHz, CDCl₂): δ 170.6, 164.8, 144.5, 137.9, 135.7, 135.6, 135.4, 135.3, 133.6, 133.5, 129.7, 129.5, 129.0, 128.2, 127.7, 127.6, 127.5, 126.7, 126.6, 126.3, 126.0, 125.3, 125.2, 125.1, 123.6, 117.1, 116.8, 78.4, 71.9, 63.9, 51.8, 46.6, 39.6, 39.5, 33.6, 26.8, 26.7, 21.4, 19.3, 19.1. HRMS (ESI) calcd for $C_{32}H_{37}FN_3NaO_7Si [M + Na]^+$: 643.2252. Found: 643.2250.

Methyl 2-((2R,5R,6S)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-fluoro-N-methyl-5-nitrobenzamido)-5,6-dihydro-2H-pyran-2-yl)acetate 13b. Compound 13b was prepared using the above protocol starting from 2b (24.2 g, 55.0 mmol, 1.0 equiv) via treatment with 2,6-lutidine (12.8 mL, 110.0 mmol, 2.0 equiv) and 2fluoro-5-nitrobenzoyl chloride 11 (13.5 g, 66.1 mmol, 1.2 equiv) in $\rm CH_2Cl_2$ (550 mL) to provide 29.2 g (87%) of the amide. The methylation was performed on 23.6 g (38.8 mmol, 1.0 equiv) of the amide intermediate with sodium hydride (60% dispersion in mineral oil, 2.2 g, 54.4 mmol, 1.4 equiv) and methyl iodide (4.8 mL, 78.0 mmol, 2.0 equiv) in DMF (650 mL). The reaction provided, after purification, 19.1 g (79%) of 13b as a pale yellow oil. $\left[\alpha\right]_{D}^{20}$ –96.8 (c 1.1, CHCl₃). IR ν_{max} (cm⁻¹, film) 2926, 2852, 1736, 1640, 1532, 1349, 1093. ¹H NMR (300 MHz, CDCl₃, mixture of rotamers, ratio 9:2): δ 8.29-8.20 (m, 1H), 8.17-8.04 (m, 1H), 7.69 (br t, J = 6.0 Hz, 3H), 7.55 (br dd, J = 14.1, 7.2 Hz, 1H), 7.47-7.29 (m, 6H), 7.20 (t, J = 8.6 Hz, 1H), 6.18 (br d, J = 9.9 Hz, 1H), 5.90–5.73 (m, 1H), 5.21 (br s, 1H), 4.85 (br s, 1H), 3.98 (br s, 1H), 3.87 (br dd, J = 11.0, 4.0 Hz, 1H), 3.76-3.65 (m, 4H), 2.99 (s, 3H × 0.2), 2.82-2.69 (m, 1H), 2.74 (s, $3H \times 0.8$), 2.64-2.35 (m, 1H), 1.05 (s, $9H \times 0.8$), 0.97 (s, $9H \times 0.8$) 0.2). $^{13}{\rm C}$ NMR (75 MHz, CDCl_3): δ 170.9, 170.6, 164.8, 164.3, 162.8, 159.4, 144.5, 135.7, 135.6, 135.5, 135.3, 134.6, 133.5, 129.8, 129.7, 129.6, 127.7, 127.6, 126.7, 126.6, 126.3, 126.0, 125.2, 125.1, 123.1, 117.2, 116.8, 72.8, 72.5, 69.9, 69.7, 63.9, 51.9, 51.7, 46.1, 36.9, 36.7, 33.5, 33.4, 26.8, 19.2, 19.1. HRMS (ESI) calcd for C33H37FN2NaO7Si $[M + Na]^+$: 643.2252. Found: 643.2250.

Methyl 2-((25,55,65)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-fluoro-N-methyl-5-nitrobenzamido)-5,6-dihydro-2H-pyran-2-yl)acetate 13c. Compound 13c was prepared using starting from 2a (20.3 g, 46.2 mmol, 1.0 equiv) via treatment with 2,6lutidine (10.8 mL, 92.4 mmol, 2.0 equiv) and 2-fluoro-5-nitrobenzoyl chloride 11 (11.3 g, 55.5 mmol, 1.2 equiv) in CH₂Cl₂ (460 mL). This stereoisomer was not purified, and the crude mixture was used directly in the next step. The methylation was performed when the crude amide intermediate was reacted with sodium hydride (60% dispersion in mineral oil, 3.7 g, 92.0 mmol, 2.0 equiv) and methyl iodide (28.9 mL, 462 mmol, 10.0 equiv) in THF (750 mL). The reaction provided, after purification, 15.2 g of 13c as a pale yellow oil (53% yield over two steps). $[\alpha]_{D}^{20}$ +13.6 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2926, 2852, 1737, 1643, 1532, 1348, 1111. ¹H NMR (300 MHz, CDCl₃, mixture of rotamers, ratio 1:1): δ 8.29 (ddd, J = 9.0, 4.4, 2.9 Hz, 1H × 0.5), 8.15 $(m, 3H \times 0.5), 7.76-7.67 (m, 2H), 7.57 (d, J = 7.7 Hz, 1H), 7.50 (d, J)$ = 6.9 Hz, 1H), 7.43-7.29 (m, 7H), 6.00 (d, J = 9.5 Hz, 1H), 5.75 (br d, J = 9.5 Hz, 1H × 0.5), 5.65 (d, J = 10.2 Hz, 1H × 0.5), 5.25 (br d, J $= 8.2 \text{ Hz}, 1 \text{H} \times 0.5), 4.66 - 4.50 \text{ (m, 1H)}, 4.16 \text{ (br s, 1H} \times 0.5), 3.88 - 4.50 \text{ (m, 1H)}$ 3.72 (m, 3H), 3.70 (s, $3H \times 0.5$), 3.66 (s, $3H \times 0.5$), 2.89 (s, $3H \times 0.5$) 0.5), 2.64 (s, 3H × 0.5), 2.70-2.51 (m, 1H), 2.51-2.36 (m, 1H), 1.04 $(s, 9H \times 0.5)$, 0.91 $(s, 9H \times 0.5)$. ¹³C NMR (75 MHz, CDCl₃, mixture of rotamers): δ 171.0, 170.7, 164.8, 159.5, 144.5, 135.8, 135.7, 135.3, 133.7, 133.5, 133.0, 129.8, 129.7, 129.6, 128.3, 127.7, 127.6, 126.9, 126.8, 126.5, 125.9, 125.3, 125.3, 125.2, 117.2, 116.9, 75.7, 75.4, 71.2, 64.0, 63.3, 51.8, 49.2, 40.1, 39.8, 32.0, 26.7, 19.3, 19.2. HRMS (ESI) calcd for C₃₃H₃₇FN₂NaO₇Si [M + Na]⁺: 643.2252. Found: 643.2245.

Methyl 2-((2R,5S,6S)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-fluoro-N-methyl-5-nitrobenzamido)-5,6-dihydro-2H-pyran-2-yl)acetate 13d. Compound 13d was prepared using the above protocol starting from 2d (41.6 g, 95.0 mmol, 1.0 equiv) via treatment with 2,6-lutidine (22.0 mL, 189.0 mmol, 2.0 equiv) and 2fluoro-5-nitrobenzoyl chloride 11 (23.1 g, 113.0 mmol, 1.2 equiv) in CH_2Cl_2 (1000 mL), to provide 52.0 g (91%) of the amide. The methylation was performed on 52.0 g (86.0 mmol, 1.0 equiv) of the amide intermediate with sodium hydride (60% dispersion in mineral oil, 4.8 g, 120.0 mmol, 1.4 equiv) and methyl iodide (10.7 mL, 171.0 mmol, 2.0 equiv) in DMF (1750 mL). The reaction provided, after purification, 40.1 g (75%) of 13d as a yellow oil. $[\alpha]_{\rm D}^{20}$ +40.3 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2931, 2857, 1737, 1643, 1533, 1349, 1111. ¹H NMR (300 MHz, CDCl₃, mixture of rotamers 3:2): δ 8.35– 8.02 (m, 2H), 7.75-7.65 (m, 2H), 7.52 (dd, J = 18.1, 7.2 Hz, 2H), 7.45–7.31 (m, 7H), 6.07 (br d, J = 10.3 Hz, 1H), 5.72 (br d, J = 10.2 Hz, 1H), 5.18 (s, 1H), 4.66 (br s, 1H), 3.97 (dd, J = 8.9, 4.3 Hz, 3H \times 0.4), 3.90-3.78 (m, $3H \times 0.6$), 3.67 (s, 3H), 2.99 (br s, $3H \times 0.4$), 2.79 (s, $3H \times 0.6$), 2.66 (dd, J = 14.4, 8.4 Hz, 1H), 2.54 (br dd, J =14.9, 6.0 Hz, 1H), 1.07 (s, 9H \times 0.6), 0.93 (s, 9H \times 0.4). ^{13}C NMR (75 MHz, CDCl₃): δ 170.8, 170.6, 164.4, 164.2, 163.0, 159.6, 144.5, 135.7, 135.6, 135.3, 133.3, 133.2, 129.9, 129.8, 129.7, 127.7, 126.8, 126.7, 125.3, 125.2, 123.9, 117.2, 116.9, 74.1, 67.2, 63.4, 51.9, 51.8, 47.6, 39.2, 32.5, 32.5, 29.1, 26.8, 26.7, 19.2, 19.1. HRMS (ESI) calcd for $C_{33}H_{37}FN_2NaO_7Si [M + Na]^+$: 643.2252. Found: 643.2245.

Methyl 2-((2S,4aR,12aS)-5-methyl-8-nitro-6-oxo-2,4a,5,6,12,12a-hexahydrobenzo[b]pyrano[3,2-f][1,5]oxazocin-2-yl)acetate 14a. A solution of HF pyridine (70% by wt. in pyridine, 11.2 mL, 90.0 mmol, 4.0 equiv) was added via syringe at 0 $^\circ C$ to a solution of 13a (14.0 g, 22.6 mmol, 1.0 equiv) in 250 mL THF. Once the addition was complete, the cold bath was removed allowing the reaction mixture to reach rt, and the mixture was stirred until complete conversion of the starting material was observed (4 h, LC-MS). The reaction was quenched at 0 °C with TMSOMe (24.9 mL, 180.4 mmol, 8.0 equiv), and solvent was removed in vacuo to afford a crude material (7.87 g, 20.6 mmol, 91% yield), which was used in the next step without further purification. A solution of the intermediate alcohol (7.87 g, 20.6 mmol, 1.0 equiv) in DMF (700 mL) was added via cannula at 0 °C to a flame-dried round-bottom flask containing dry CsF (31.3 g, 206.0 mmol, 10.0 equiv). The mixture was warmed to 40 °C overnight. The reaction was carefully quenched at 0 °C with brine (350 mL), and the compound was partitioned between brine and ether. The aqueous layer was extracted with ether $(3\times)$, and the combined organic phases were dried over Na₂SO₄, filtered and concentrated to afford a crude material that was purified on silica gel (gradient: 0-60% EtOAc in hexanes) to afford 14a (3.7 g, 10.2 mmol, 50% yield) as a yellow foamy solid. $[\alpha]_D^{20}$ –109.8 (c 1.1, CHCl₃). IR $\nu_{\rm max}$ (cm⁻¹, film) 2995, 2947, 2856, 1736, 1632, 1518, 1436, 1343, 1256, 1085. ¹H NMR (300 MHz, CDCl₂): δ 8.39 (d, J = 2.8 Hz, 1H), 8.10 (dd, I = 9.2, 2.8 Hz, 1H), 6.93 (d, I = 9.2 Hz, 1H), 6.18 (d, I =10.1 Hz, 1H), 6.00–5.85 (m, 1H), 4.67 (s, 1H), 4.36 (dd, J = 12.6, 4.0 Hz, 1H), 4.26 (dd, J = 12.5, 9.5 Hz, 1H), 4.06-4.00 (m, 1H), 3.96 (ddd, J = 9.4, 3.9, 2.4 Hz, 1H), 3.72 (s, 3H), 3.08 (s, 3H), 2.64 (dd, J = 15.7, 7.6 Hz, 1H), 2.55 (dd, J = 15.7, 6.1 Hz, 1H). ¹³C NMR (75 MHz, 14), 2.55 (dd, J = 15.7, 6.1 Hz, 14).CDCl₃): *δ* 170.3, 168.3, 159.0, 141.6, 135.4, 128.7, 126.3, 122.3, 121.1, 120.1, 74.8, 72.2, 65.9, 52.0, 51.9, 38.8, 32.3. HRMS (ESI) calcd for $C_{17}H_{19}N_2O_7 [M + H]^+$: 363.1187. Found: 363.1193.

Methyl 2-((2*R*,4a*R*,12aS)-5-methyl-8-nitro-6-oxo-2,4a,5,6,12,12a-hexahydrobenzo[b]pyrano[3,2-f][1,5]-oxazocin-2-yl]acetate 14b. Compound 14b was prepared using above protocol starting from 13b (8.5 g, 13.7 mmol, 1.0 equiv). TBDPS deprotection was accomplished via treatment with HF-pyridine (70% by wt. in pyridine, 6.8 mL, 54.8 mmol, 4.0 equiv) in THF (150 mL), and the reaction was quenched with TMSOMe (18.8 mL, 137.0 mmol, 10.0 equiv) to afford the intermediate alcohol (4.8 g, 12.5 mmol) in 91% yield. Cyclization of the crude material (4.8 g, 12.5 mmol, 1.0 equiv) was conducted in DMF (420 mL) with CsF (19.0 g, 125.0 mmol, 10.0 equiv) at 40 °C for 5 h to afford 14b (2.8 g, 7.8 mmol, 63% yield) as a yellow foamy solid. $[\alpha]_D^{20}$ –91.0 (*c* 1.1, CHCl₃). IR ν_{max} (cm⁻¹, film) 2952, 2900, 1736, 1634, 1518, 1437,

1343, 1306, 1257, 1104. ¹H NMR (300 MHz, CDCl₃): δ 8.39 (d, J = 2.8 Hz, 1H), 8.10 (dd, J = 9.2, 2.9 Hz, 1H), 6.93 (d, J = 9.2 Hz, 1H), 6.21 (dd, J = 10.0, 3.0 Hz, 1H), 5.98 (ddd, J = 8.8, 6.2, 2.1 Hz, 1H), 4.81 (ddt, J = 7.7, 5.1, 2.6 Hz, 1H), 4.34–4.20 (m, 2H), 4.06–3.96 (m, 2H), 3.74 (s, 3H), 3.07 (s, 3H), 2.74 (dd, J = 15.3, 9.4 Hz, 1H), 2.56 (dd, J = 15.3, 5.0 Hz, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 170.4, 168.3, 156.0, 141.7, 134.9, 128.9, 126.4, 122.1, 121.2, 120.1, 70.3, 69.2, 66.3, 52.1, 51.5, 37.2, 32.1. HRMS (ESI) calcd for C₁₇H₁₉N₂O₇ [M + H]⁺: 363.1187. Found: 363.1194.

Methyl 2-((2S,4aS,12aS)-5-methyl-8-nitro-6-oxo-2,4a,5,6,12,12a-hexahydrobenzo[b]pyrano[3,2-f][1,5]oxazocin-2-yl)acetate 14c. Cesium fluoride (CsF, 25.0 g, 165.0 mmol, 13.1 equiv) was added in one portion at 0 °C to a solution of 13c (7.8 g, 12.6 mmol, 1.0 equiv) in DMF (1 L) under argon. The temperature was slowly raised to 40 °C, and the mixture was stirred at this temperature until complete conversion of the starting material was observed (LC-MS). The reaction was carefully quenched with brine (500 mL) at 0 °C and then partially concentrated. The crude mixture was partitioned between Et₂O and brine. The organic layers were combined, dried over Na2SO4, filtered and concentrated. The crude material was then purified on silica gel (gradient: 0-50% EtOAc in hexanes) to afford 14c (3.5 g, 9.7 mmol, 77% yield) as a yellow powder. $[\alpha]_{\rm D}^{20}$ -42.5 (c 1.0, CHCl₃). IR $\nu_{\rm max}$ (cm⁻¹, film) 2943, 2847, 1735, 1636, 1518, 1437, 1345, 1327, 1255, 1092. ¹H NMR (300 MHz, $CDCl_3$): δ 8.52 (d, J = 2.8 Hz, 1H), 8.17 (dd, J = 9.1, 2.9 Hz, 1H), 7.09 (d, J = 9.1 Hz, 1H), 5.97 (dd, J = 10.3, 2.5 Hz, 1H), 5.84 (br d, J = 10.3 Hz, 1H), 4.76-4.66 (m, 1H), 4.45 (dd, J = 13.9, 2.6 Hz, 1H), 4.43-4.37 (m, 1H), 4.34 (dd, J = 13.8, 2.3 Hz, 1H), 3.80 (ddd, J = 10.0, 2.5, 2.5 Hz, 1H), 3.71 (s, 3H), 3.01 (s, 3H), 2.67 (dd, J = 16.0, 7.3 Hz, 1H), 2.52 (dd, J = 16.0, 6.4 Hz, 1H). ¹³C NMR (75 MHz, CDCl₃): *δ* 170.6, 168.3, 161.2, 142.4, 132.6, 129.3, 126.7, 124.6, 122.8, 121.1, 73.3, 71.8, 69.7, 52.0, 51.8, 39.5, 29.5. HRMS (ESI) calcd for $C_{17}H_{19}N_2O_7 [M + H]^+$: 363.1187. Found: 363.1190.

Methyl 2-((2*R*,4a*S*,12a*S*)-5-methyl-8-nitro-6-oxo-2,4a,5,6,12,12a-hexahydrobenzo[b]pyrano[3,2-f][1,5]-oxazocin-2-yl]acetate 14d. Treatment of 13d (6.3 g, 10.2 mmol, 1.0 equiv) with CsF (20.0 g, 132.0 mmol, 13.0 equiv) in DMF (800 mL) afforded 14d (2.7 g, 7.5 mmol, 73% yield) as a yellow foamy solid. $[\alpha]_D^{20}$ -63.9 (*c* 1.2, CHCl₃). IR ν_{max} (cm⁻¹, film) 3008, 2947, 1735, 1635, 1518, 1438, 1345, 1324, 1255, 1093. ¹H NMR (300 MHz, CDCl₃): δ 8.50 (s, 1H), 8.14 (dd, *J* = 9.1, 2.8 Hz, 1H), 7.06 (d, *J* = 9.1 Hz, 1H), 5.99 (d, *J* = 10.4 Hz, 1H), 5.89 (d, *J* = 10.5 Hz, 1H), 4.82 (br s, 1H), 4.51–4.19 (m, 3H), 3.80 (d, *J* = 9.8 Hz, 1H), 3.72 (s, 3H), 2.99 (s, 3H), 2.73 (dd, *J* = 15.1, 9.1 Hz, 1H), 2.59 (dd, *J* = 15.0, 5.1 Hz, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 170.3, 168.4, 161.1, 142.2, 131.7, 129.6, 126.7, 124.7, 122.0, 120.9, 70.6, 69.2, 67.8, 52.0, 51.8, 38.4, 29.7. HRMS (ESI) calcd for C₁₇H₁₉N₂O₇ [M + H]⁺: 363.1187. Found: 363.1193.

Methyl 2-((2R,4aR,12aS)-8-amino-5-methyl-6-oxo-2,3,4,4a,5,6,12,12a-octahydrobenzo[b]pyrano[3,2-f][1,5]oxazocin-2-yl)acetate 4a. To a solution of 14a (6.3 g, 17.5 mmol, 1.0 equiv) in THF:MeOH (3:1, 175 mL) under N2 was added palladium on carbon (10 wt %, 0.5 g, 4.4 mmol, 0.3 equiv). The solution was purged with H₂ for 30 min, and the mixture was stirred overnight at rt under an atmosphere of H₂ (balloon). Celite was added to the reaction mixture, and after 30 min, the crude material was filtered through a plug of Celite and rinsed with a solution of 10% MeOH in CH₂Cl₂ (50 mL). The solvents were removed in vacuo, and the residue was purified by silica gel chromatography (gradient: 0-7%MeOH in CH₂Cl₂). Aniline 4a was isolated as a red-brown powder (5.8 g, 17.4 mmol, 99% yield). $[\alpha]_D^{20}$ +21.6 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 3434, 3347, 2950, 2895, 1732, 1612, 1494, 1436, 1201, 1045. ¹H NMR (300 MHz, CDCl₃): δ 6.72–6.53 (m, 3H), 4.07 (d, J = 3.0 Hz, 1H), 4.05 (s, 1H), 3.84-3.99 (m, 1H), 3.84-3.72 (m, 2H), 3.68 (s, 3H), 3.58 (br s, 2H), 3.24 (s, 3H), 2.57 (dd, J = 15.5, 7.4 Hz, 1H), 2.44 (dd, J = 15.5, 5.3 Hz, 1H), 2.18-1.96 (m, 2H), 1.96-1.76 (m, 1H), 1.77–1.61 (m, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 171.2, 170.8, 147.6, 139.8, 121.1, 119.8, 119.5, 117.2, 78.8, 74.6, 65.2, 51.9, 50.6, 41.3, 32.1, 27.3, 24.2. HRMS (ESI) calcd for $C_{17}H_{22}N_2NaO_5$ [M + Na]+: 357.1421. Found: 357.1427.

Methyl 2-((2*S*,4*aR*,12*aS*)-8-amino-5-methyl-6-oxo-2,3,4,4a,5,6,12,12a-octahydrobenzo[b]pyrano[3,2-f][1,5]-oxazocin-2-yl]acetate 4b. Compound 4b was prepared using the above protocol starting from 14b (6.0 g, 16.4 mmol, 1.0 equiv) and Pd/C (10 wt %, 0.4 g, 4.1 mmol, 0.3 equiv) in THF:MeOH (3:1, 165 mL). The reaction provided, after purification, 5.2 g (94%) of 4b as a red-brown powder. $[\alpha]_D^{20}$ +41.2 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 3347, 2950, 1731, 1610, 1493, 1396, 1205, 1022. ¹H NMR (500 MHz, DMSO-*d*₆, 100 °C): δ 6.70 (d, *J* = 8.6 Hz, 1H), 6.65 (dd, *J* = 8.6, 2.5 Hz, 1H), 6.50 (d, *J* = 2.4 Hz, 1H), 4.66 (br s, 2H), 4.17–4.04 (m, 3H), 3.98 (dd, *J* = 12.9, 11.0 Hz, 1H), 3.71–3.66 (m, 1H), 3.61 (s, 3H), 3.14 (s, 3H), 2.58 (dd, *J* = 14.9, 7.8 Hz, 1H), 1.58 (br app t, *J* = 15.0 Hz, 2H), 1.58 (br d, *J* = 8.1 Hz, 1H), 1.46–1.37 (m, 1H). ¹³C NMR (125 MHz, DMSO-*d*₆, 100 °C): δ 771.1, 169.4, 146.5, 143.7, 120.8, 118.5 (2), 114.7, 69.6, 68.8, 68.1, 57.1, 51.5, 39.4, 34.8, 28.3, 22.5. HRMS (ESI) calcd for C₁₇H₂₂N₂NaO₅ [M + Na]⁺: 357.1421. Found: 357.1426.

Methyl 2-((2R,4aS,12aS)-8-amino-5-methyl-6-oxo-2,3,4,4a,5,6,12,12a-octahydrobenzo[b]pyrano[3,2-f][1,5]oxazocin-2-yl)acetate 4c. Compound 4c was prepared as described above starting from 14c (6.3 g, 17.5 mmol, 1.0 equiv) and Pd/C (10 wt %, 0.5 g, 4.4 mmol, 0.3 equiv) in THF:MeOH (3:1, 180 mL). The reaction provided, after purification, 5.8 g (99%) of 4c as a red-brown powder. $[\alpha]_{D}^{20}$ – 32.0 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 3427, 3349, 2951, 2873, 1733, 1616, 1493, 1436, 1202, 1091. ¹H NMR (300 MHz, $CDCl_3$): δ 6.82 (d, J = 2.7 Hz, 1H), 6.79 (dd, J = 9.0 Hz, 1H), 6.69 (dd, J = 8.7, 2.8 Hz, 1H), 4.18 (dd, J = 13.8, 1.6 Hz, 1H), 4.06 (dd, J = 13.8, 1.9 Hz, 1H), 3.93–3.70 (m, 4H), 3.67 (s, 3H), 3.60 (d, J = 10.6 Hz, 1H), 3.01 (s, 3H), 2.65 (dd, J = 16.0, 7.1 Hz, 1H), 2.42 (dd, J = 16.0, 5.8 Hz, 1H), 2.02-1.75 (m, 3H), 1.39 (ddd, J = 24.3, 11.3, 5.4 Hz, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 171.5, 170.9, 149.8, 140.1, 121.7, 120.5, 120.1, 117.9, 76.4, 74.1, 68.5, 53.2, 51.8, 40.5, 30.6, 28.7, 27.0. HRMS (ESI) calcd for $C_{17}H_{22}N_2NaO_5$ [M + Na]⁺: 357.1421. Found: 357.1419.

Methyl 2-((2*S*,4a*S*,12a*S*)-8-amino-5-methyl-6-oxo-2,3,4,4a,5,6,12,12a-octahydrobenzo[b]pyrano[3,2-f][1,5]-oxazocin-2-yl]acetate 4d. Compound 4d was prepared using the above protocol starting from 14d (6.1 g, 17.0 mmol, 1.0 equiv) and Pd/C (10 wt %, 0.5 g, 4.2 mmol, 0.3 equiv) in THF:MeOH (3:1, 170 mL). The reaction provided, after purification, 5.5 g (98%) of 4d as a red-brown powder. $[\alpha]_D^{20}$ +10.4 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 3437, 3350, 2950, 1733, 1623, 1493, 1437, 1206, 1095. ¹H NMR (300 MHz, CDCl₃): δ 6.72 (dd, J = 5.7, 2.9 Hz, 2H), 6.61 (dd, J = 8.8, 2.7 Hz, 1H), 4.42–4.30 m, 1H), 4.11 (d, J = 13.6 Hz, 1H), 3.89 (d, J = 13.5 Hz, 1H), 3.72 (d, J = 3.2 Hz, 2H), 3.60 (s, 3H), 3.48 (br s, 2H), 2.95 (s, 3H), 2.76 (dd, J = 14.4, 9.1 Hz, 1H), 2.41 (dd, J = 14.5, 6.0 Hz, 1H), 1.99–1.50 (m, 4H). ¹³C NMR (75 MHz, CDCl₃): δ 171.1, 170.6, 149.6, 140.7, 128.4, 122.5, 120.7, 119.9, 117.4, 69.6, 69.2, 68.8, 53.8, 52.0, 36.5, 28.6, 27.6, 22.0. HRMS (ESI) calcd for C₁₇H₂₂N₂NaO₅ [M + Na]⁺: 357.1421. Found: 357.1419.

Methyl 2-((2R,5R,6S)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-nitrophenylsulfonamido)tetrahydro-2H-pyran-2yl)acetate 15a. A solution of 2a (17.1 g, 38.9 mmol, 1.0 equiv) in MeOH (389 mL) was degassed for 20 min by sparging with dry N2. To the solution was added $Pd(OH)_2/C$ (20% by weight, 2.73 g, 3.89 mmol, 0.1 equiv), and the suspension was sparged with H₂ for 20 min before being placed under a static atmosphere of H₂ (balloon) at rt while stirring for 20 h. Upon completion of the reaction (LC-MS), the mixture was filtered through Celite. The filter cake was washed with CH₂Cl₂, and the filtrate was concentrated under reduced pressure to provide 16.45 g of crude product (96%), which was used in the next step without further purification. The crude material from above 16.45 g (37.2 mmol, 1.0 equiv) was dissolved in CH₂Cl₂ (372 mL) at 0 °C (ice/water bath), and to this solution was added sequentially Et₃N (15.7 mL, 112 mmol, 3.0 equiv), DMAP (0.46 g, 3.72 mmol, 0.1 equiv) and 2-nitrobenzenesulfonyl chloride (12.38 g, 55.9 mmol, 1.5 equiv). The reaction was stirred at 0 °C for 15 min before removing the ice bath and stirring for an additional 100 min. When the reaction was deemed complete by LC-MS, the reaction was concentrated under reduced pressure, and the crude residue was purified by chromatography on silica gel (gradient: 0-40% EtOAc in hexanes),

which provided 19.0 g (82%) of **15a** as a yellow foamy solid. $[\alpha]_D^{20}$ -18.9 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2931 (w), 2857 (w), 1737 (m), 1540 (s), 1427 (m), 1352 (s), 1165 (s), 1111 (s). ¹H NMR (300 MHz, CDCl₃): δ 8.12–8.00 (m, 1H), 7.73–7.65 (m, 1H), 7.66–7.55 (m, 4H), 7.50 (dd, *J* = 3.4, 5.9 Hz, 2H), 7.48–7.32 (m, 6H), 5.81 (d, *J* = 8.7 Hz, 1H), 3.95–3.77 (m, 2H), 3.63 (s, 3H), 3.59 (d, *J* = 5.6 Hz, 1H), 3.48–3.35 (m, 1H), 3.38 (dd, *J* = 5.9, 10.5 Hz, 1H), 2.55 (dd, *J* = 7.2, 15.6 Hz, 1H), 2.39 (dd, *J* = 5.5, 15.6 Hz, 1H), 1.88 (d, *J* = 13.6 Hz, 1H), 1.71 (brs, 1H), 1.63–1.46 (m, 2H), 0.99 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.1, 147.4, 135.4, 135.4, 135.1, 133.1, 133.0, 132.7, 129.9, 129.6, 129.6, 127.6, 127.6, 125.1, 80.1, 74.6, 63.4, 51.6, 49.2, 40.7, 29.3, 26.6, 25.3, 19.0. HRMS (ESI) calcd for C₃₁H₃₈N₂NaO₈SSi [M + Na]⁺: 649.2016. Found: 649.2012.

Methyl 2-((2S,5R,6S)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-nitrophenylsulfonamido)tetrahydro-2H-pyran-2yl)acetate 15b. Compound 15b was prepared using the above protocol from 2b (21 g, 47.7 mmol, 1.0 equiv) in MeOH (477 mL) and $Pd(OH)_2/C$ (20% by weight, 3.35 g, 4.77 mmol, 0.1 equiv), which provide 20.1 g of crude saturated amine (96%), which was used in the next step without further purification. The crude material from above (20.13 g, 45.6 mmol, 1.0 equiv) was subjected to a nosylation using CH₂Cl₂ (456 mL), Et₃N (19.22 mL, 137 mmol, 3.0 equiv), DMAP (0.55 g, 4.56 mmol, 0.1 equiv) and 2-nitrobenzenesulfonyl chloride (15.15 g, 68.4 mmol, 1.5 equiv), which provided, after purification, 23.6 g (83%) of 15b as a yellow foamy solid. $[\alpha]_D^{20}$ +22.6 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2932 (w), 2858 (w), 1736 (s), 1541 (s), 1427 (m), 1360 (s), 1168 (s), 1111 (s). ¹H NMR (300 MHz, CDCl₃): δ 8.11-8.00 (m, 1H), 7.71-7.63 (m, 1H), 7.63-7.49 (m, 6H), 7.40 (dt, J = 13.7, 6.7 Hz, 6H), 5.86 (d, J = 7.8 Hz, 1H), 4.33 (t, J = 6.9 Hz, 1H)1H), 3.85-3.72 (m, 2H), 3.61 (obscured s, 2H), 3.59 (s, 3H), 2.64 (dd, J = 14.9, 7.9 Hz, 1H), 2.41 (dd, J = 14.8, 6.5 Hz, 1H), 2.03-1.69 (m, 3H), 1.43-1.30 (m, 1H), 1.01 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): *δ* 171.2, 147.8, 135.7, 135.0, 133.4, 133.1, 133.0, 132.9, 130.4, 130.0, 129.9, 127.9, 125.3, 73.0, 69.2, 63.4, 51.8, 50.5, 37.6, 26.9, 25.8, 25.2, 19.2. HRMS (ESI) calcd for $C_{31}H_{38}N_2NaO_8SSi [M + Na]^+$: 649.2016. Found: 649.2012.

Methyl 2-((2R,5R,6S)-6-(hydroxymethyl)-5-(2nitrophenylsulfonamido)tetrahydro-2H-pyran-2-yl)acetate **16a.** To a solution of **15a** (21.7 g, 34.6 mmol, 1.0 equiv) in THF (173 mL) at 0 °C (ice/water bath) in a plastic bottle was added HF·pyridine (70 wt %, 8.60 mL, 69.2 mmol, 2.0 equiv). The reaction was stirred, slowly warming to rt overnight for 20 h. The reaction was deemed complete by TLC and subsequently quenched with TMSOMe (38.2 mL, 277 mmol, 8.0 equiv). The mixture was stirred for an additional 30 min and then diluted with EtOAc and washed with aqueous saturated copper sulfate solution (2×100 mL). The organic layer was dried over MgSO4, filtered and concentrated under reduced pressure. The crude residue was purified by chromatography on silica gel (gradient: 0-100% EtOAc in hexanes) to provide 12.1 g (90%) of 16a as a pale yellow foamy solid. $[\alpha]_D^{20}$ -107.9 (c 1.0, CHCl₃). IR $\nu_{\rm max}$ (cm⁻¹, film): 3278 (w), 2953 (w), 1728 (m), 1541 (s), 1442 (m), 1344 (m), 1164 (s). ¹H NMR (300 MHz, CDCl₃): δ 8.12 (dd, J = 3.4, 5.8 Hz, 1H), 7.86 (dd, J = 3.5, 5.8 Hz, 1H), 7.80-7.73 (m, 2H), 5.83 (d, J = 9.0 Hz, 1H), 3.90-3.79 (m, 1H), 3.69 (s, 4H), 3.67-3.59 (m, 1H), 3.69 (s, 4H), 3.692H), 3.58–3.40 (m, 1H), 2.59 (dd, J = 7.3, 15.7 Hz, 1H), 2.43 (dd, J = 5.5, 15.8 Hz, 1H), 2.23-2.13 (m, 1H), 1.79-1.63 (m, 2H), 1.62-1.41 (m, 2H). ¹³C NMR (75 MHz, CDCl₃): δ 171.1, 147.7, 134.5, 133.6, 132.9, 130.4, 125.3, 79.3, 74.4, 62.0, 51.7, 48.8, 40.6, 28.7, 25.4. HRMS (ESI) calcd for $C_{15}H_{20}N_2NaO_8S$ [M + Na]⁺: 411.0838. Found: 411.0844.

Methyl 2-((25,5*R*,65)-6-(hydroxymethyl)-5-(2nitrophenylsulfonamido)tetrahydro-2*H*-pyran-2-yl)acetate 16b. Compound 16b was prepared following the above protocol using a solution of 15b (23.59 g, 37.6 mmol, 1.0 equiv), THF (188 mL), HF·pyridine (70 wt %, 7.0 mL, 56.5 mmol, 1.5 equiv), TMSOMe (41.5 mL, 300 mmol, 8.0 equiv), which provided, after purification, 13.59 g (93%) of 16b as a pale yellow foamy solid. $[\alpha]_D^{20}$ +23.3 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 3395 (w), 2932 (w), 2857 (w), 1737 (m), 1541 (s), 1427 (m), 1360 (s), 1168 (s), 1112 (s). ¹H NMR (300 MHz, CDCl₃): δ 8.12 (dd, J = 5.9, 3.3 Hz, 1H), 7.84 (dd, J = 7.5, 3.8 Hz, 1H), 7.73 (dd, J = 5.7, 3.3 Hz, 2H), 5.76 (br s, 1H), 4.23–4.11 (m, 1H), 3.95–3.76 (m, 2H), 3.76–3.50 (m, 2H), 3.66 (s, 3H), 2.72 (br d, J = 6.1 Hz, 1H), 2.61 (dd, J = 15.9, 9.4 Hz, 1H), 2.42 (dd, J = 15.9, 4.4 Hz, 1H), 1.93–1.59 (m, 3H), 1.48–1.31 (m, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 171.9, 147.9, 134.3, 133.9, 133.1, 130.7, 125.6, 73.0, 67.1, 59.4, 52.1, 50.5, 37.9, 26.8, 25.7. HRMS (ESI) calcd for C₁₅H₂₁N₂O₈S [M + H]⁺: 389.1019. Found: 389.1022.

Methyl 2-((1R,3R,6R)-7-((2-nitrophenyl)sulfonyl)-2-oxa-7azabicyclo[4.2.0]octan-3-yl)acetate 5a. To a solution of alcohol 16a (12.1 g, 31.2 mmol, 1.0 equiv) and PPh₃ (16.3 g, 62.3 mmol, 2.0 equiv) in THF (312 mL) at 0 °C (ice/water bath) was added DIAD (13.5 mL, 68.5 mmol, 2.2 equiv) dropwise over 5 min. The reaction was stirred, slowly warming to rt over 1 h until the reaction was deemed complete by LC-MS. The reaction mixture was concentrated under reduced pressure, and the crude residue was purified by chromatography on silica gel (gradient: 0-100% EtOAc in hexanes), to afford 9.84 g (85%) of 5a as a white foamy solid. $\left[\alpha\right]_{D}^{20}$ -108.6 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2952 (w), 1736 (m), 1544 (s), 1371 (m), 1168 (s). ¹H NMR (300 MHz, CDCl₃): δ 8.02 (d, J = 8.0 Hz, 1H), 7.86–7.73 (m, 2H), 7.66 (d, J = 9.0 Hz, 1H), 4.28 (brs, 1H), 4.23 (t, J = 4.8 Hz, 1H), 3.93 (dd, J = 4.6, 8.5 Hz, 1H), 3.67 (s, 4H), 3.61 (d, J = 8.6 Hz, 1H), 2.58 (dd, J = 8.0, 15.8 Hz, 1H), 2.44 (dd, J = 4.8, 100 Hz)15.7 Hz, 1H), 2.18 (d, J = 11.6 Hz, 1H), 1.76 (dd, J = 8.5, 17.4 Hz, 2H), 1.55 (d, J = 9.4 Hz, 1H), 1.24 (t, J = 5.8 Hz, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 171.4, 148.7, 134.0, 131.6, 130.9, 129.7, 124.1, 70.6, 66.5, 60.7, 57.2, 51.6, 40.8, 25.3, 24.6. HRMS (ESI) calcd for $C_{15}H_{18}N_2NaO_7S [M + Na]^+: 393.0732$. Found: 393.0730.

Methyl 2-((1*R*,3*S*,6*R*)-7-((2-nitrophenyl)sulfonyl)-2-oxa-7azabicyclo[4.2.0]octan-3-yl)acetate 5b. Compound 5b was obtained following the above procedure using 16b (13.53 g, 34.8 mmol, 1.0 equiv) PPh₃ (18.27 g, 69.7 mmol, 2.0 equiv), DIAD (15.1 mL, 77.0 mmol, 2.2 equiv) in THF (348 mL). Purification of the reaction mixture afforded 11.46 g (89%) of 5b as a white foamy solid. $[\alpha]_D^{20}$ -86.2 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2952 (w), 1735 (m), 1544 (s), 1371 (m), 1168 (s). ¹H NMR (300 MHz, CDCl₃): δ 7.93 (dd, *J* = 7.2, 3.2 Hz, 1H), 7.75–7.64 (m, 2H), 7.64–7.56 (m, 1H), 4.56–4.39 (m, 2H), 4.31 (td, *J* = 6.3, 2.7 Hz, 1H), 4.05 (dd, *J* = 9.3, 6.2 Hz, 1H), 3.94 (dd, *J* = 9.3, 2.6 Hz, 1H), 3.61 (s, 3H), 2.53 (dd, *J* = 15.2, 8.8 Hz, 1H), 2.38 (dd, *J* = 15.2, 4.9 Hz, 1H), 2.08–1.81 (m, 3H), 1.44–1.28 (m, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 171.2, 148.5, 134.1, 131.9, 130.7, 130.5, 124.2, 67.1, 63.5, 61.9, 56.3, 51.7, 39.4, 23.4, 21.4. HRMS (ESI) calcd for C₁₅H₁₉N₂O₇S [M + H]⁺: 371.0913. Found: 371.0913.

Methyl 2-((2R,5S,6S)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-nitrophenylsulfonamido)tetrahydro-2H-pyran-2yl)acetate 15c. To allylic amine 2c (4.5 g, 10.2 mmol) under Ar was added ethanol (100 mL) and Pd/C (10 wt %, 0.1 g, 1.0 mmol, 0.1 equiv). The solution was subsequently purged with H₂ (balloon) for 10 min and left to stir under the H₂ atmosphere for 16 h. The reaction mixture was then filtered through Celite, and the filter cake was washed with CH_2Cl_2 (3 × 75 mL). The filtrate was then concentrated to give the primary amine, which was used in the next reaction without further purification. To a solution of the saturated primary amine (4.5 g, 10.2 mmol, 1.0 equiv) in CH₂Cl₂ (41 mL) was added Et₃N (1.7 mL, 12.2 mmol, 1.2 equiv) followed by 2-nitrobenzenesulfonyl chloride (2.5 g, 11.2 mmol, 1.1 equiv). The reaction was stirred at rt until analysis of the reaction mixture by LC-MS showed that all starting material had been consumed (\sim 1 h). The reaction was quenched with a saturated solution of aqueous ammonium chloride (100 mL). The organic layer was separated, and the aqueous layer was then washed with CH_2Cl_2 (2 × 100 mL). The combined organic layers were washed with brine, dried over MgSO4 and filtered. The organic layer was concentrated under reduced pressure, and the crude residue was purified by chromatography on silica gel (gradient: 5-50% EtOAc in hexanes), which provided 5.5 g (86%) of 15c as a yellow foamy solid. $[\alpha]_{\rm D}^{22}$ +8.3 (c 1.0, CHCl₃). IR $\nu_{\rm max}$ (cm⁻¹, film): 3327, 2932, 2857, 1734, 1542, 1437, 1362, 1188, 1168, 1112. ¹H NMR (300 MHz, CDCl₃): δ 8.10 (d, J = 6.9 Hz, 1H), 8.04–7.97 (m, 1H), 7.80–7.27 (m, 13H), 5.26 (d, J = 8.3 Hz, 1H), 4.33 (q, J = 7.1 Hz, 1H), 3.82-3.70 (m, 2H), 3.62 (s, 3H), 3.43 (s, 1H), 3.30 (s, 1H), 2.44 (ddd, J =

20.9, 15.5, 6.4 Hz, 2H), 1.96 (d, *J* = 12.1 Hz, 1H), 1.68 (d, *J* = 11.9 Hz, 1H), 1.48 (s, 1H), 1.41–1.34 (m, 2H), 0.99 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.5, 147.8, 135.9, 135.8, 134.89, 134.86, 133.9, 133.55, 133.48, 133.0, 132.4, 131.3, 130.6, 129.9, 129.67, 129.62, 127.9, 127.7, 127.7, 125.4, 124.9, 81.0, 76.8, 73.8, 69.1, 63.9, 51.8, 50.9, 40.8, 31.8, 30.6, 26.9, 26.7, 22.1, 19.4, 14.9. HRMS (ESI+) calcd for C₃₁H₃₈N₂NaO₈SSi [M + Na]⁺: 649.2016. Found: 649.2020.

Methyl 2-((25,55,65)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-nitrophenylsulfonamido)tetrahydro-2H-pyran-2yl)acetate 15d. Compound 15d was prepared as described above using allylic amine (R,S,S)-2d (41.4 g, 94 mmol) and 10% Pd/C (10.0 g, 9.42 mmol, 0.1 equiv) in MeOH (942 mL). The resulting crude amine (42.0 g, 95.0 mmol) was treated with Et₃N (15.9 mL, 114 mmol, 1.2 equiv) and 2-nitrobenzenesulfonyl chloride (23.2 g, 105 mmol, 1.1 equiv) in CH₂Cl₂ (476 mL) to afford 54.9 g (92%) of the desired amine 15d as a yellow foamy solid. $[\alpha]_{D}^{22}$ -50.6 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 3361, 2932, 2858, 1733, 1541, 1427, 1361, 1166, 1111. ¹H NMR (300 MHz, CDCl₃): δ 8.13-8.01 (m, 1H), 7.86–7.77 (m, 1H), 7.65 (dd, J = 11.2, 4.3 Hz, 1H), 7.60–7.48 (m, 5H), 7.46–7.30 (m, 6H), 5.97 (d, J = 8.2 Hz, 1H), 3.99–3.65 (m, 5H), 3.62 (s, 4H), 2.42 (ddd, J = 20.9, 15.5, 6.3 Hz, 2H), 1.73 (s, 2H), 1.53 (s, 2H), 1.01 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.2, 147.9, 135.6, 135.5, 134.7, 133.5, 133.0, 132.9, 132.9, 130.7, 130.0, 129.9, 127.9, 127.8, 125.4, 77.0, 68.0, 61.8, 51.7, 48.8, 40.4, 26.9, 25.2, 24.3, 19.2. HRMS (ESI) calcd for C₃₁H₃₈N₂NaO₈SSi [M + Na]⁺: 649.2016. Found: 649.2011.

Methyl 2-((2R,5S,6S)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-nitro-N-((R)-oxiran-2-ylmethyl)phenylsulfonamido)tetrahydro-2H-pyran-2-yl)acetate 18a. To a solution of sulfonamide 15c (6.5 g, 10.4 mmol, 1.0 equiv) in 1,2-dichloroethane (42 mL) was added cesium carbonate (13.5 g, 41.5 mmol, 4.0 equiv) followed by (S)-glycidyl triflate [(S)-17] (4.3 g, 20.7 mmol, 2.0 equiv). The reaction mixture was stirred at rt until deemed completion (~ 1 h) and then quenched with 100 mL of a saturated solution of aqueous ammonium chloride. The organic layer was separated, and the aqueous layer was then washed with CH_2Cl_2 (2 × 100 mL). The combined organic layers were washed with brine, dried over MgSO4 and filtered. The organic layer was concentrated under reduced pressure, and the crude residue was purified by chromatography on silica gel (gradient: 5-55% EtOAc in hexanes), which provided 6.4 g (90%) of pure 18a as a yellow oil. $[\alpha]_D^{22}$ –10.3 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2932, 2857, 1740, 1545, 1437, 1373, 1265, 1113. ¹H NMR (300 MHz, $CDCl_3$): δ 7.94 (d, J = 9.0 Hz, 1H), 7.70–7.31 (m, 13H), 3.90–3.27 (m, 7H), 3.62 (s, 3H), 3.05 (dd, J = 6.1, 14.9 Hz, 1H), 2.94 (bs, 1H), 2.76 (t, J = 3.1 Hz, 1H), 2.58-2.47 (m, 2H), 2.38 (dd, J = 6.1, 17.8 Hz, 1H), 1.83–1.70 (m, 2H), 1.48–1.35 (m, 1H), 0.97 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.4, 147.6, 135.8, 135.7, 133.8, 131.7, 131.3, 129.6, 129.5, 127.6, 124.2, 79.6, 73.4, 63.9, 51.7, 51.3, 46.3, 40.7, 39.5, 31.5, 27.5, 26.8, 19.2. HRMS (ESI+) calcd for C₃₄H₄₂N₂NaO₉SSi [M + Na]⁺: 705.2278. Found: 705.2299.

Methyl 2-((2R,5S,6S)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-nitro-N-((S)-oxiran-2-ylmethyl)phenylsulfonamido)tetrahydro-2H-pyran-2-yl)acetate 18b. Following the above protocol, 15c (15.9 g, 50.8 mmol, 1.0 equiv) was treated with (R)-glycidyl triflate [(R)-17] (10.5 g, 50.8 mmol, 2.0 equiv), cesium carbonate (33.1 g, 102 mmol, 4.0 equiv) in 1,2-dichloroethane (100 mL). The reaction provided, after purification, 15.0 g (93%) of 18b as a yellow oil. $[\alpha]_D^{22}$ -86.8 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 2956, 2931, 2857, 1741, 1544, 1428, 1356, 1264, 1164, 1112. ¹H NMR (300 MHz, $CDCl_3$): δ 7.88 (d, J = 8.4 Hz, 1H), 7.51 (t, J = 8.4 Hz, 4H), 7.43-7.32 (m, 8H), 7.15 (d, J = 8.4 Hz, 1H), 4.41 (dd, J = 12.1, 3.2Hz, 1H), 4.03 (dd, J = 12.1, 6.1 Hz, 1H), 3.91-3.69 (m, 2H), 3.58 (s, 3H), 3.41 (d, J = 11.2 Hz, 1H), 3.39–3.29 (m, 1H), 3.26–3.17 (m, 1H), 3.08–3.02 (m, 1H), 2.82 (dt, J = 9.0, 4.5 Hz, 2H), 2.66 (dd, J = 4.8, 2.6 Hz, 1H), 2.60-2.37 (m, 3H), 2.29-1.95 (m, 1H), 1.84 (d, J = 13.3 Hz, 1H), 1.48 (d, J = 12.4 Hz, 1H), 0.92 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.4, 155.0, 147.3, 135.9, 135.8, 133.7, 133.5, 132.9, 131.8, 131.4, 129.8, 129.7, 127.8, 127.7, 124.4, 80.0, 79.2, 74.1, 68.7, 63.7, 55.2, 51.9, 49.1, 47.9, 46.7, 44.73, 40.9, 31.8, 29.4, 26.8, 19.3.

HRMS (ESI+) calcd for $C_{34}H_{43}N_2O_9SSi [M + H]^+$: 683.2459. Found: 683.2468.

Methyl 2-((2S,5S,6S)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-nitro-N-((R)-oxiran-2-ylmethyl)phenylsulfonamido)tetrahydro-2H-pyran-2-yl)acetate 18c. Following the above protocol, (S,S,S)-15d (10.0 g, 16.0 mmol, 1.0 equiv) was treated with (S)-glycidyl triflate [(S)-17] (6.6 g, 31.9 mmol, 2.0 equiv), cesium carbonate (20.8 g, 63.8 mmol, 4.0 equiv) in DCE (64 mL). The reaction provided, after purification, 10.1 g (93%) of 18c as a yellow oil. $[\alpha]_{D}^{22}$ +3.2 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 2931, 2857, 1734, 1543, 1360, 1165, 1110, 1006. ¹H NMR (300 MHz, CDCl₃): δ 7.97 (dd, J = 7.3, 1.5 Hz, 1H), 7.71–7.57 (m, 4H), 7.57–7.46 (m, 2H), 7.45-7.28 (m, 7H), 4.43 (s, 1H), 4.06-3.93 (m, 1H), 3.92-3.66 (m, 3H), 3.62 (s, 3H), 3.49 (dd, J = 11.1, 6.6 Hz, 1H), 3.01 (dd, J = 15.8, 7.0 Hz, 1H), 2.93-2.71 (m, 2H), 2.67-2.48 (m, 2H), 2.13-1.84 (m, 2H), 1.79-1.52 (m, 2H), 1.00 (s, 9H). ¹³C NMR (75 MHz, CDCl₃): δ 171.5, 147.8, 135.8, 135.8, 133.8, 133.7, 133.6, 133.2, 131.7, 131.3, 129.69, 129.61, 127.69, 127.65, 124.3, 72.8, 68.9, 64.3, 55.3, 51.8, 51.3, 47.9, 46.2, 36.4, 28.3, 26.9, 22.8, 19.3. HRMS (ESI) calcd for $C_{34}H_{42}N_2NaO_9SSi [M + Na]^+$: 705.2278. Found: 705.2296.

Methyl 2-((25,55,65)-6-(((tert-butyldiphenylsilyl)oxy)methyl)-5-(2-nitro-N-((S)-oxiran-2-ylmethyl)phenylsulfonamido)tetrahydro-2H-pyran-2-yl)acetate 18d. Following the above protocol, 15d (20.1 g, 32.0 mmol, 1.0 equiv) was treated with (R)-glycidyl triflate [(R)-17] (13.2 g, 64.0 mmol, 2.0 equiv), cesium carbonate (41.7 g, 128.0 mmol, 4.0 equiv) in DCE (128 mL). The reaction provided, after purification, 19.3 g (88%) 18d as a yellow oil. $[\alpha]_D^{22}$ -74.5 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 2931, 2857, 1736, 1542, 1428, 1360, 1165, 1111. ¹H NMR (300 MHz, CDCl₃): δ 7.96-7.86 (m, 1H), 7.53 (dd, J = 15.6, 6.7 Hz, 4H), 7.46-7.29 (m, 8H), 4.54–4.40 (m, 1H), 3.96 (d, J = 16.4 Hz, 1H), 3.79 (t, J = 7.9 Hz, 1H), 3.63 (s, 3H), 3.40 (d, J = 10.7 Hz, 2H), 3.17–3.02 (m, 1H), 3.02–2.77 (m, 3H), 2.62 (dd, J = 15.2, 6.6 Hz, 1H), 2.56-2.48 (m, 1H), 2.46-2.14 (m, 2H), 2.04–1.90 (m, 2H), 1.78–1.59 (m, 1H), 0.92 (s, 9H). $^{13}\mathrm{C}$ NMR (75 MHz, CDCl_3): δ 171.5, 147.4, 135.7, 133.65, 133.61, 133.4, 132.9, 131.6, 131.3, 129.8, 129.6, 127.76, 127.72, 124.3, 71.6, 69.2, 64.0, 55.0, 52.4, 51.8, 48.0, 46.4, 36.1, 28.5, 26.8, 24.8, 19.2. HRMS (ESI) calcd for $C_{34}H_{43}N_2O_9SSi [M + H]^+$: 683.2459. Found: 683.2444.

Methyl 2-((2R,5S,6S)-6-(hydroxymethyl)-5-(2-nitro-N-((R)-oxiran-2-ylmethyl)phenylsulfonamido)tetrahydro-2H-pyran-2yl)acetate 19a. To a solution of 18a (5.6 g, 8.2 mmol, 1.0 equiv) in THF (41 mL) was added HF·pyridine (70 wt %, 6.1 mL, 49.2 mmol, 6.0 equiv) at rt. The reaction mixture was stirred at rt for 2 h. The mixture reaction was quenched with TMSOMe (17.0 mL, 123.0 mmol, 15.0 equiv), and stirring was continued for 1 h. The solvent was then removed under reduced pressure, and the crude residue was purified by chromatography on silica gel (gradient: 0-5% MeOH in CH₂Cl₂), which provided 2.8 g (77%) of 19a as a foamy solid. $[\alpha]_D^{22}$ -22.6 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 3436, 3350, 2933, 1689, 1609, 1450, 1396, 1241, 1193, 1081. ¹H NMR (300 MHz, CDCl₃): δ 8.20-8.02 (m, 1H), 7.73-7.58 (m, 3H), 4.11-3.75 (m, 4H), 3.65 (s, 3H), 3.62-3.43 (m, 3H), 3.18-3.12 (m, 1H), 2.93-2.85 (m, 1H), 2.63-2.32 (m, 3H), 2.15-2.08 (m, 1H), 1.91-1.37 (m, 4H). ¹³C NMR (75 MHz, CDCl₃): δ 171.3, 134.2, 132.0, 131.9, 130.9, 124.6, 124.3, 81.2, 78.3, 75.3, 74.6, 74.1, 70.3, 62.2, 51.9, 40.7, 31.7, 31.3, 28.7, 27.7. HRMS (ESI+) calcd for $C_{18}H_{25}N_2O_9S [M + H]^+$: 445.1281. Found: 445.1288.

Methyl 2-((2*R*,55,65)-6-(hydroxymethyl)-5-(2-nitro-*N*-((5)-oxiran-2-ylmethyl)phenylsulfonamido)tetrahydro-2*H*-pyran-2yl)acetate 19b. Following the above protocol, 18b (11.0 g, 16.1 mmol, 1.0 equiv) was treated with HF·pyridine (70 wt %, 10.0 mL, 81.0 mmol, 5.0 equiv) in THF (81 mL). The reaction provided, after purification, 6.3 g (88%) of 19b as a foamy solid. $[\alpha]_D^{22}$ -62.5 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 3485, 2951, 2874, 1732, 1541, 1373, 1349, 1260, 1163. ¹H NMR (300 MHz, CDCl₃): δ 8.24–8.00 (m, 1H), 7.71–7.56 (m, 3H), 3.98 (dd, *J* = 16.3, 2.6 Hz, 1H), 3.88–3.76 (m, 1H), 3.64 (s, 4H), 3.61–3.39 (m, 3H), 3.19–3.11 (m, 2H), 2.96–2.81 (m, 2H), 2.60 (dd, *J* = 4.5, 2.6 Hz, 1H), 2.46 (ddd, *J* = 20.8, 15.5, 6.5 Hz, 2H), 2.18–1.98 (m, 2H), 1.87–1.79 (m, 2H), 1.59–1.36 (m, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 171.1, 147.7, 133.9, 133.1, 131.86, 131.83, 124.4, 78.1, 73.9, 62.0, 54.2, 51.8, 51.7, 47.6, 46.6, 40.4,

31.5, 28.4. HRMS (ESI+) calcd for $C_{18}H_{25}N_2O_9S$ [M + H]⁺: 445.1281. Found: 445.1281.

Methyl 2-((2S,5S,6S)-6-(hydroxymethyl)-5-(2-nitro-N-((R)-oxiran-2-ylmethyl)phenylsulfonamido)tetrahydro-2H-pyran-2yl)acetate 19c. Following the above protocol, 18c (10.0 g, 14.6 mmol, 1.0 equiv) was treated with HF·pyridine (70 wt %, 5.5 mL, 43.9 mmol, 3.0 equiv) in THF (146 mL). The reaction provided, after purification, 5.7 g (88%) of 19c as a foamy solid. $\left[\alpha\right]_{D}^{2}$ 2 +77.1 (c 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 3537, 2951, 1732, 1543, 1372, 1165. ¹H NMR (300 MHz, CDCl₃): δ 8.11 (dd, J = 7.3, 1.7 Hz, 1H), 7.80–7.57 (m, 3H), 4.40 (s, 1H), 4.16 (d, J = 16.0 Hz, 1H), 4.03-3.91 (m, 1H),3.89-3.70 (m, 2H), 3.67 (s, 3H), 3.24-3.06 (m, 1H), 3.00-2.72 (m, 3H), 2.71-2.41 (m, 3H), 2.08-1.80 (m, 2H), 1.76-1.55 (m, 2H), 1.53-1.35 (m, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 171.6, 148.0, 134.2, 132.0, 131.8, 124.5, 72.0, 69.0, 62.3, 54.3, 51.9, 51.8, 48.0, 46.1, 35.9, 28.3, 21.8. HRMS (ESI) calcd for C₁₈H₂₄N₂NaO₉S [M + Na]⁺: 467.1100. Found: 467.1108.

Methyl 2-((2*S*,5*S*,6*S*)-6-(hydroxymethyl)-5-(2-nitro-*N*-((*S*)-oxiran-2-ylmethyl)phenylsulfonamido)tetrahydro-2*H*-pyran-2-yl)acetate 19d. Following the above protocol, 18d (19.3 g, 28.3 mmol, 1.0 equiv) was treated with HF·pyridine (70 wt %, 10.5 mL, 85.0 mmol, 3.0 equiv) in THF (283 mL). The reaction provided, after purification, 9.9 g (79%) of 19d as a foamy solid. $[\alpha]_D^{22}$ –57.8 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 3500, 2951, 1731, 1541, 1439, 1348, 1163. ¹H NMR (300 MHz, CDCl₃): δ 8.18–8.05 (m, 1H), 7.77–7.60 (m, 3H), 4.36 (s, 1H), 4.16 (d, *J* = 16.2 Hz, 1H), 3.92–3.75 (m, 1H), 3.62 (s, 4H), 3.47–3.31 (m, 1H), 3.25–3.07 (m, 2H), 3.03–2.78 (m, 3H), 2.72–2.61 (m, 1H), 2.54 (dd, *J* = 15.0, 5.7 Hz, 1H), 2.39–2.16 (m, 1H), 2.08–1.88 (m, 3H), 1.80–1.62 (m, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 171.6, 147.8, 134.1, 133.1, 132.0, 131.9, 124.5, 70.8, 69.2, 61.8, 53.9, 52.2, 51.9, 48.1, 46.6, 35.9, 28.4, 24.3. HRMS (ESI) calcd for C₁₈H₂₄N₂NaO₉S [M + Na]⁺: 467.1100. Found: 467.1089.

Methyl 2-([3*R*,6a*S*,8*R*,10a*S*)-3-hydroxy-1-((2-nitrophenyl)sulfonyl)decahydropyrano[2,3-c][1,5]oxazocin-8-yl)acetate 6a. To 19a (5.0 g, 11.3 mmol) in CH₂Cl₂ (112 mL) was added BF₃-Et₂O (1.6 mL, 12.4 mmol, 1.1 equiv) at rt. After 2 h, the reaction was concentrated under reduced pressure to afford a light brown residue, which was purified by chromatography on silica gel (gradient: 40–90% EtOAc in hexanes) to provide 3.2 g (64%) of 6a as a white powder. $[\alpha]_D^{22}$ +69.5 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 3516, 2951, 2874, 1735, 1532, 1439, 1346, 1160, 1058. ¹H NMR (300 MHz, CDCl₃): δ 8.07 (d, *J* = 8.3 Hz, 1H), 7.83–7.47 (m, 3H), 3.99–3.68 (m, 6H), 3.63 (s, 3H), 3.58–3.47 (m, 3H), 3.41–3.21 (m, 2H), 2.41 (ddd, *J* = 20.9, 15.5, 6.5 Hz, 2H), 1.68 (d, *J* = 16.3 Hz, 2H), 1.52–1.21 (m, 2H). ¹³C NMR (75 MHz, CDCl₃): δ 171.3, 148.2, 134.4, 132.0, 131.1, 128.5, 124.4, 81.2, 77.4, 75.2, 73.4, 69.6, 58.8, 51.9, 51.8, 40.6, 31.4, 27.1. HRMS (ESI+) calcd for C₁₈H₂₅N₂O₉S [M + H]⁺: 445.1281. Found: 445.1276.

Methyl 2-((35,6a5,8*R*,10a5)-3-hydroxy-1-((2-nitrophenyl)-sulfonyl)decahydropyrano[2,3-c][1,5]oxazocin-8-yl)acetate **6b.** Following the above protocol, 19b (6.0 g, 13.5 mmol, 1.0 equiv) was treated with BF₃-Et₂O (0.34 mL, 2.7 mmol, 0.2 equiv) in CH₂Cl₂ (270 mL). The reaction provided, after purification, 2.6 g (43%) of **6b** as a 9:1 mixture with 20b. **6b** (white powder): $[\alpha]_D^{22}$ + 122.5 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film): 3436, 2951, 2871, 1734, 1536, 1439, 1372, 1351, 1185, 1065. ¹H NMR (300 MHz, CDCl₃): δ 8.04 (d, *J* = 8.2 Hz, 1H), 7.73–7.62 (m, 2H), 7.59 (d, *J* = 9.0 Hz, 1H), 4.10–4.02 (m, 1H), 3.90–3.75 (m, 5H), 3.64 (s, 3H), 3.62–3.40 (m, 3H), 2.95 (b, 1H), 2.50 (dd, *J* = 15.5, 7.6 Hz, 1H), 2.35 (dd, *J* = 15.5, 5.3 Hz, 2H), 1.72–1.26 (m, 4H). ¹³C NMR (75 MHz, CDCl₃): δ 171.4, 148.1, 134.2, 134.1, 131.9, 130.9, 128.5, 124.30, 80.9, 75.2, 74.6, 70.1, 58.7, 51.9, 47.9, 40.7, 31.3, 27.7. HRMS (ESI+) calcd for C₁₈H₂₅N₂O₉S [M + H]⁺: 445.1281. Found: 445.1271.

Methyl 2-((3*R*,6a*S*,8*S*,10a*S*)-3-hydroxy-1-((2-nitrophenyl)sulfonyl)decahydropyrano[2,3-c][1,5]oxazocin-8-yl)acetate 6c. Following the general reaction protocol, 19c (5.3 g, 11.8 mmol, 1.0 equiv) was treated with BF₃-Et₂O (0.30 mL, 2.4 mmol, 0.2 equiv) in CH₂Cl₂ (236 mL). The reaction provided, after purification, 2.8 g (53%) of 6c as as a white powder. $[\alpha]_D^{22}$ +149.8 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 3516, 2950, 1733, 1542, 1439, 1344, 1160. ¹H NMR (300 MHz, CDCl₃): δ 8.10 (*d*, *J* = 7.1 Hz, 1H), 7.80–7.56 (m, 3H), 4.47–4.23 (m, 1H), 4.00–3.71 (m, 4H), 3.67 (s, 3H), 3.63–3.43 (m, 3H), 2.80 (dd, *J* = 14.5, 8.2 Hz, 2H), 2.48 (dd, *J* = 14.5, 6.9 Hz, 2H), 2.05–1.80 (m, 2H), 1.69 (s, 1H), 1.59–1.45 (m, 1H), 1.42–1.15 (m, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 171.1, 148.2, 134.3, 131.9, 130.9, 128.4, 124.4, 77.3, 73.4, 73.2, 70.0, 69.5, 52.0, 35.9, 28.4, 23.1. HRMS (ESI) calcd for C₁₈H₂₄N₂NaO₉S [M + Na]⁺: 467.1100. Found: 467.1107.

Methyl 2-((35,6a5,85,10a5)-3-hydroxy-1-((2-nitrophenyl)sulfonyl)decahydropyrano[2,3-c][1,5]oxazocin-8-yl)acetate 6d. Following the above protocol, 19d (4.2 g, 9.5 mmol, 1.0 equiv) was treated with BF₃-Et₂O (0.24 mL, 1.9 mmol, 0.2 equiv) in CH₂Cl₂ (189 mL). The reaction provided, after purification, 2.35 g (56%) of 6d as a 9:1 mixture with 20d as a white powder: $[\alpha]_D^{22}$ +146.0 (*c* 1.0, CHCl₃). IR ν_{max} (cm⁻¹, film) 3432, 2950, 1732, 1542, 1439, 1371, 1348, 1161. ¹H NMR (300 MHz, CDCl₃): δ 8.16–7.98 (m, 1H), 7.80–7.65 (m, 2H), 7.64–7.52 (m, 1H), 4.36 (dd, *J* = 13.7, 6.8 Hz, 1H), 4.17–3.98 (m, 1H), 3.97–3.70 (m, 4H), 3.66 (s, 3H), 3.63–3.39 (m, 3H), 3.03 (s, 1H), 2.83 (dd, *J* = 14.5, 8.4 Hz, 1H), 2.57–2.28 (m, 2H), 1.97–1.82 (m, 1H), 1.80–1.43 (m, 2H), 1.42–1.24 (m, 1H). ¹³C NMR (75 MHz, CDCl₃): δ 171.3, 148.0, 134.1, 134.0, 131.9, 130.8, 124.2, 74.4, 72.8, 70.0, 69.9, 59.1, 52.0, 35.9, 28.2, 23.6. HRMS (ESI) calcd for C₁₈H₂₅N₂O₉S [M + H]⁺: 445.1281. Found: 445.1293.

ASSOCIATED CONTENT

S Supporting Information

 1 H and 13 C NMR spectra for all new compounds and X-ray crystallographic information (CIF) for 3c, 14b, and 6a. This material is available free of charge via the Internet at http:// pubs.acs.org.

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Notes

The authors declare no competing financial interest.

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